

LEGEND FLEET SOLUTIONS

GM REGULAR SAVANA/EXPRESS

WALL LINER INSTALLATION

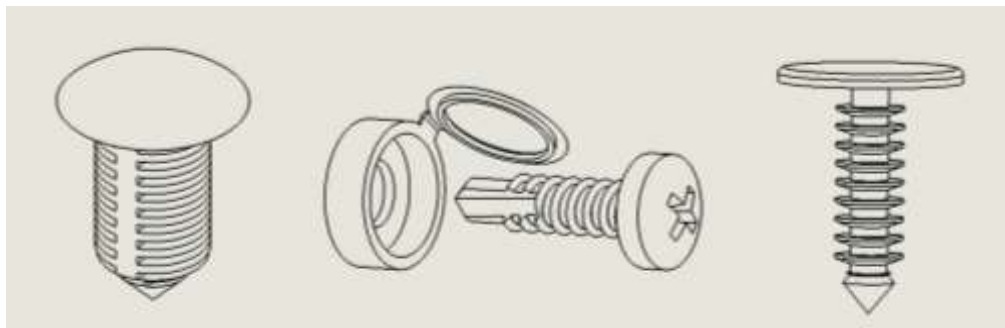
INSTRUCTIONS



NOTES:

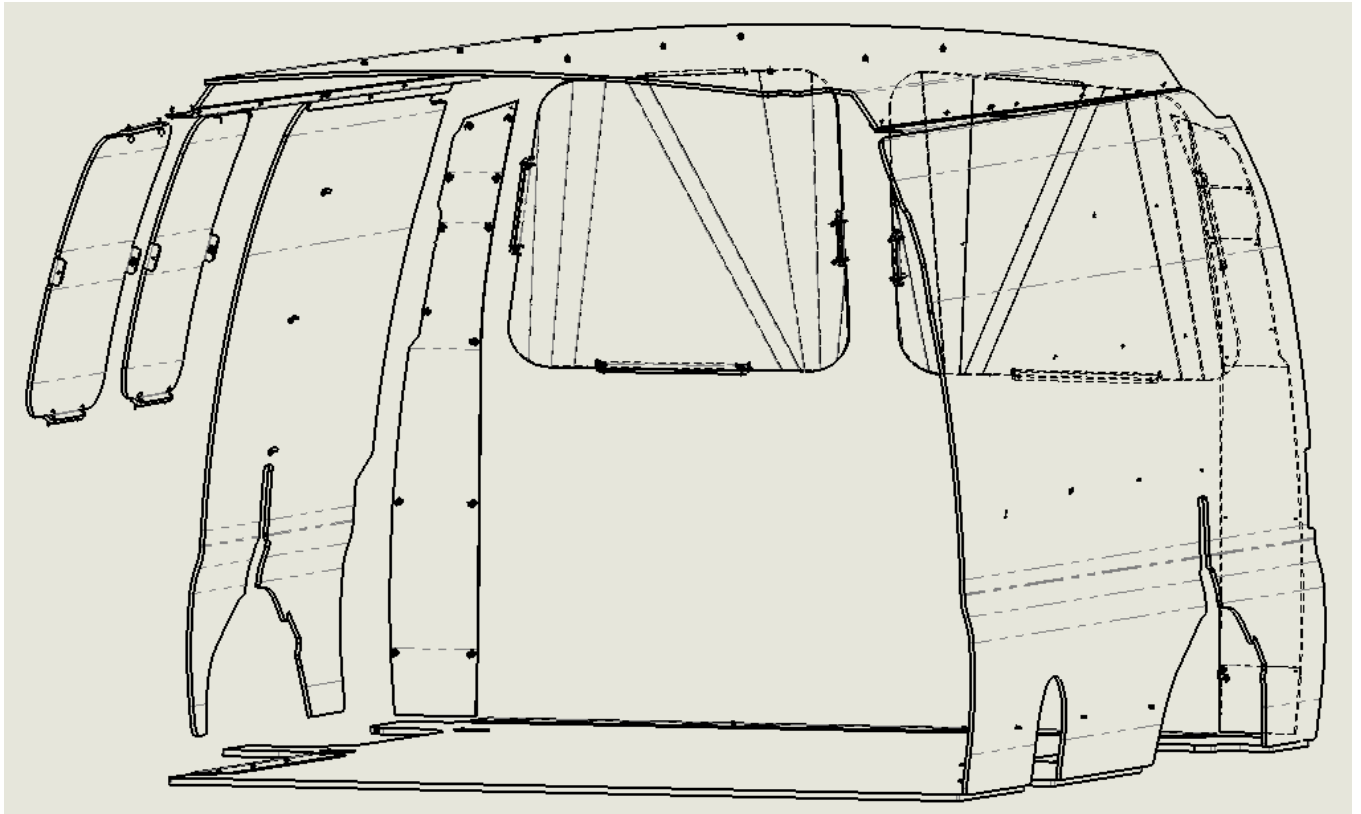
1. Before commencing, remove all wall liners and “D” Rings already installed in the vehicle.
2. Consult layout PDF and compare vehicle layout allocated Legend.
3. Prepare hardware shown below and have them ready for installation.
4. Wall liners will be installed in the order shown in the instructions.
5. A drill with a Phillips driver is required to install hardware (**C**) #8 Screws, shown below.
6. Reinstall all “D” Rings once the wall liner kit installation is completed.

Hardware



A) 3/8" Retainer **B)** #8 Screw Cap **C)** #8 Screw **D)** 1/4" Retainer

GM REGULAR SAVANA/EXPRESS ROOF WALL LINERS



BOM Table

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	315-114-2613 BD	GREY CEILING PANEL STD. SAVANA - EXPRESS SIDE BARN DOORS	1
2	314-114-2613	GREY DRIVER SIDE PANEL GM SAVANA/EXPRESS	1
3	314-114-2613	GREY PASSENGER SIDE PANEL GM SAVANA/EXPRESS	1
4	317-151-1010	CEILING SILL A - GM SAVANA/EXPRESS	1
5	317-151-1010	SILL B - GM SAVANA/EXPRESS	1
6	317-151-1010	CEILING SILL C - GM SAVANA/EXPRESS	1
7	317-151-1010	CEILING SILL A-1 - GM SAVANA/EXPRESS	1
8	312-xxx-6641	FLOOR - REGULAR GM SAVANA/EXPRESS	1
9	318-151-1010	REAR FLOOR SILL GM SAVANA/EXPRESS	1
10	SCREW	SCREW - PHIL. PAN HD #8X.75 SELF DRILLING	106
11	SCREW CAP	SCREW CAP	74
12	314-114-2613	GREY DRIVER SIDE REAR DOOR PILAR PANEL - GM SAVANA-EXPRESS	1
13	314-114-2613	GREY PASSENGER SIDE REAR DOOR PILAR PANEL - GM SAVANA-EXPRESS	1
14	RETAINER	3/8" RETAINER- BLACK NYLON	9
15	006-151-1010	FLOOR SILL SIDE DOOR NISSAN NV	1
16	313-114-2613	GREY REAR PASSENGER SIDE WINDOW PANEL GM SAVANA-EXPRESS	1
17	313-114-2613	GREY REAR DRIVER SIDE WINDOW PANEL GM SAVANA - EXPRESS	1
18	313-114-2613	GREY SIDE BARN DOOR PANEL CARGO SIDE GM SAVANA/EXPRESS	1
19	313-114-2613	GREY SIDE BARN DOOR PANEL CABIN SIDE GM SAVANA/EXPRESS	1

Note:

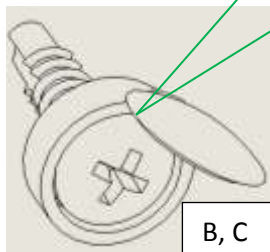
Model may differ depending on the vehicle purchased.

Driver Side Wall Liner Installation

ITEM 2
DRIVERS
SIDE PANEL

FRONT

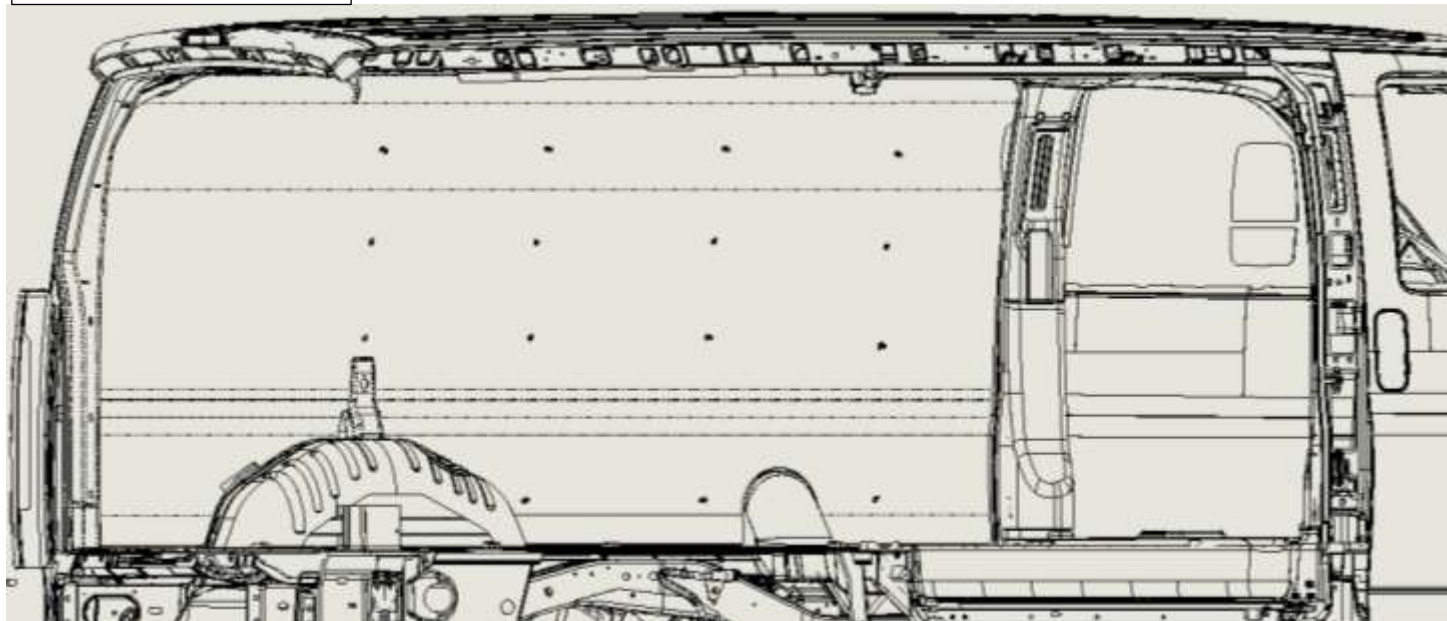
REAR



1: Install Item 2, Driver Side Panels.

- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
- Install hardware (B,C) in the holes provided, on the TOP of the panel first, working your way down the panel to the BOTTOM.

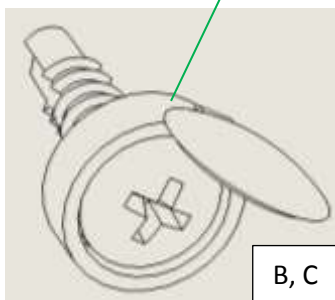
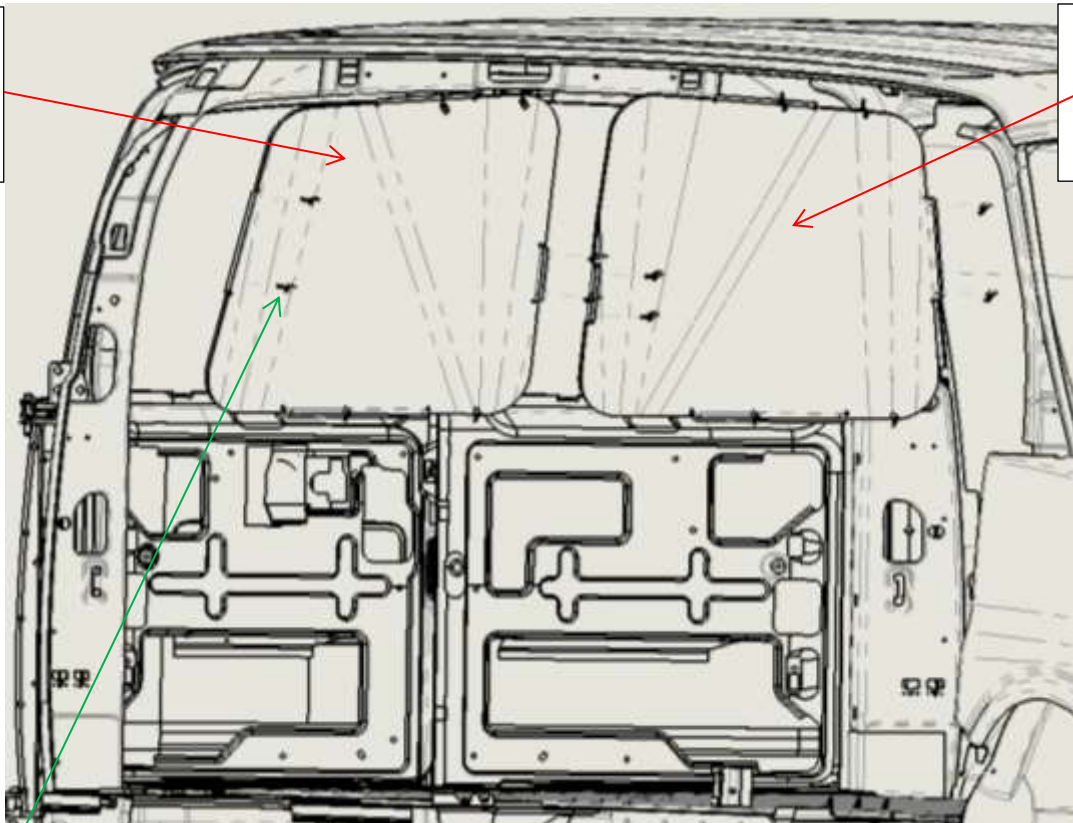
Installation completed



Back Door Wall Liner Installation

ITEM 16
REAR DOOR
PASSENGER SIDE
WINDOW PANEL

ITEM 17
REAR DOOR
DRIVERS SIDE
WINDOW PANEL



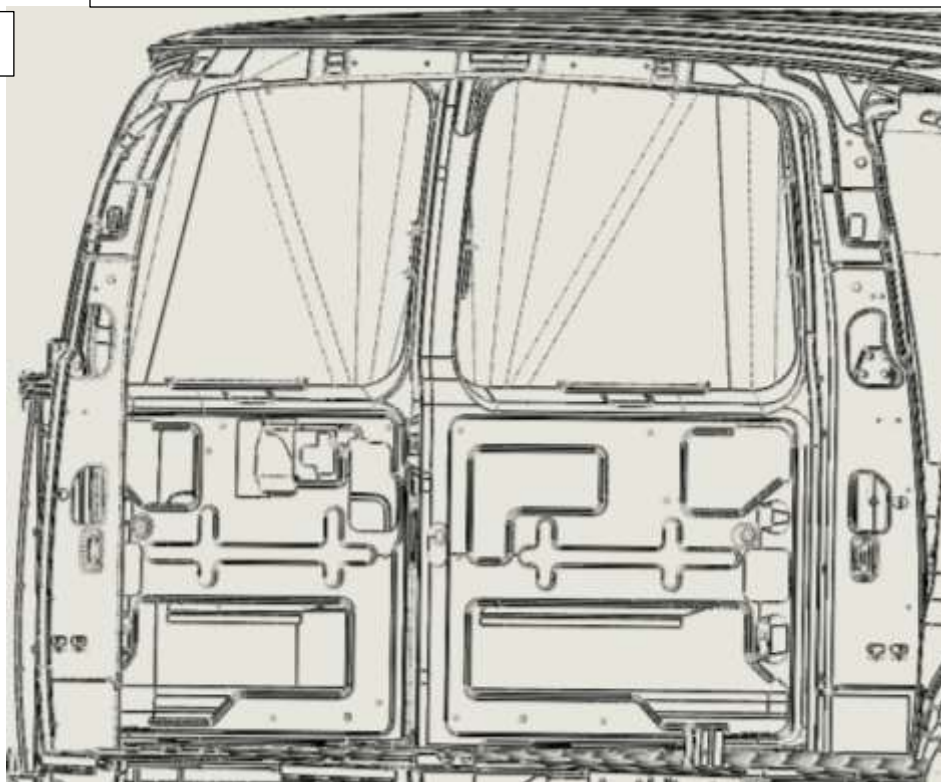
B, C

2: Install Item 16 and 17, Rear door window panels,

Note: Rear doors must be closed when installing door panels.

- Align the panels with the rear doors window contours; pre bend the tabs on all four sides of the panels and push the panel in the door window cavity.
- In the middle section push the panel towards the doors until it sits in the door cavity and install the hardware. Install hardware (B, C) on the bottom of the panel first, working your way up the panel to the top.

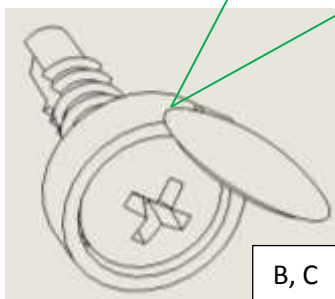
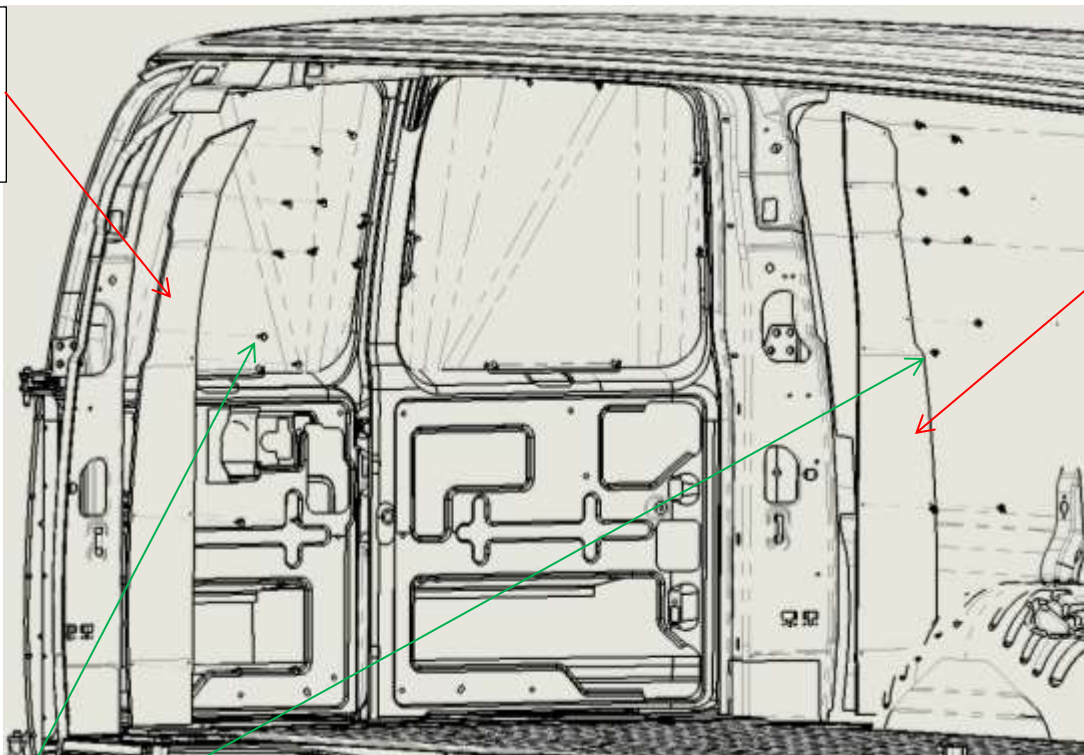
Installation completed



Rear Door Pilar Liner Installation

ITEM 13
REAR DOOR
PASSENGER SIDE
PILAR PANEL

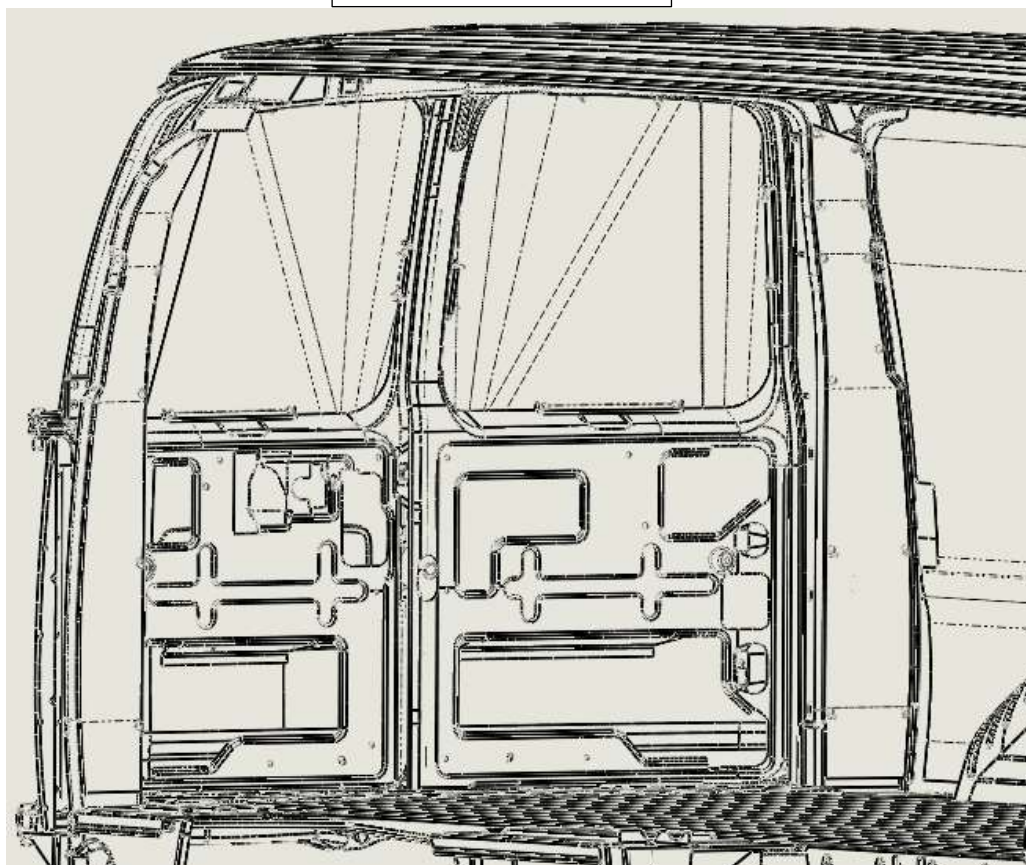
ITEM 12
REAR DOOR
DRIVERS SIDE
PILAR PANEL



2: Install Item 12 and 13, Rear Door Pilar Panels,

- Align the panels with the rear doors Pilar contours;
- Install hardware (B, C) on the bottom of the panel first, working your way up the panel to the top.

Installation completed

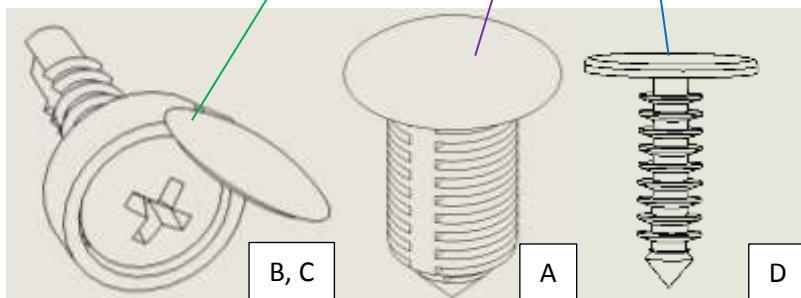
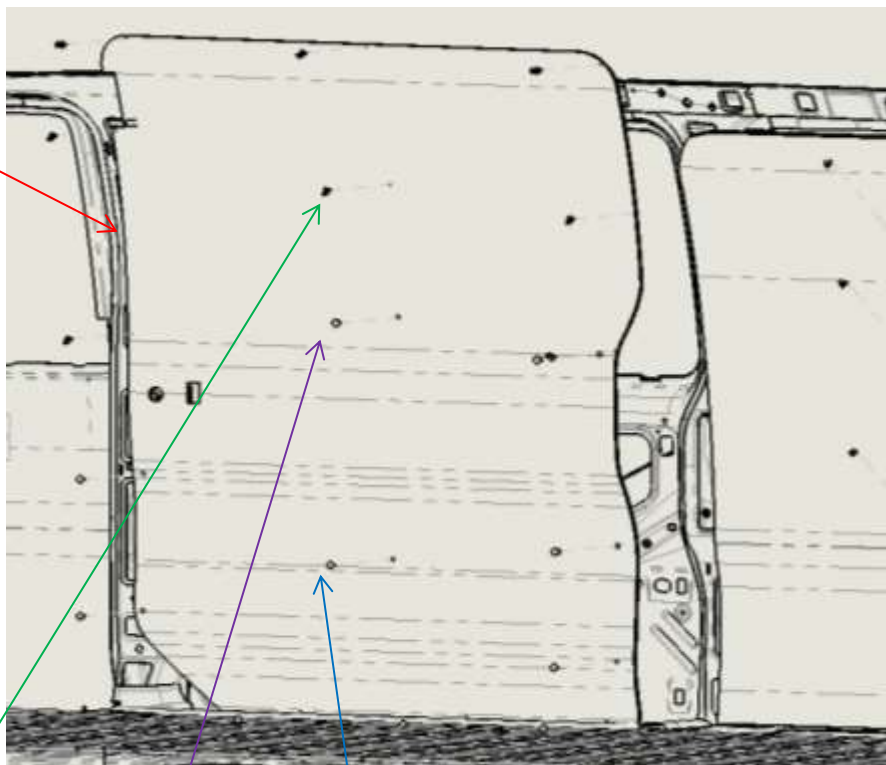


Sliding Door Wall Liner Installation

ITEM 18
SLIDING
DOOR
PANEL

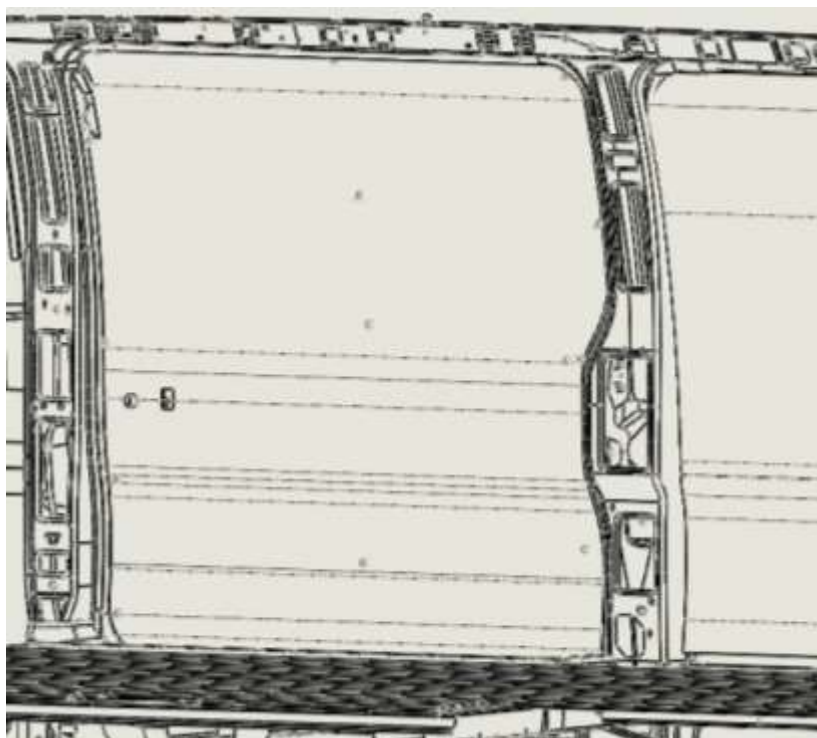
FRONT

REAR



Installation completed

- **3: Install Item 18, Sliding Door Panel.**
First remove OEM bottom panel.
Note: Sliding door must be closed to install panel;
- Insert panel into the sliding door sill cavity, align holes at the bottom panel to the one on the door and insert hardware (A), 3/8 Retainer, in all of the holes 3/8 holes provided.
- Install hardware (D), 1/4 Retainers, in all of the 1/4 holes provided on the bottom half of the panel.
- Install hardware (B, C) first in the holes provided in the middle part of the upper section of the panel



Passenger Side and Barn Door Wall Liner Installation

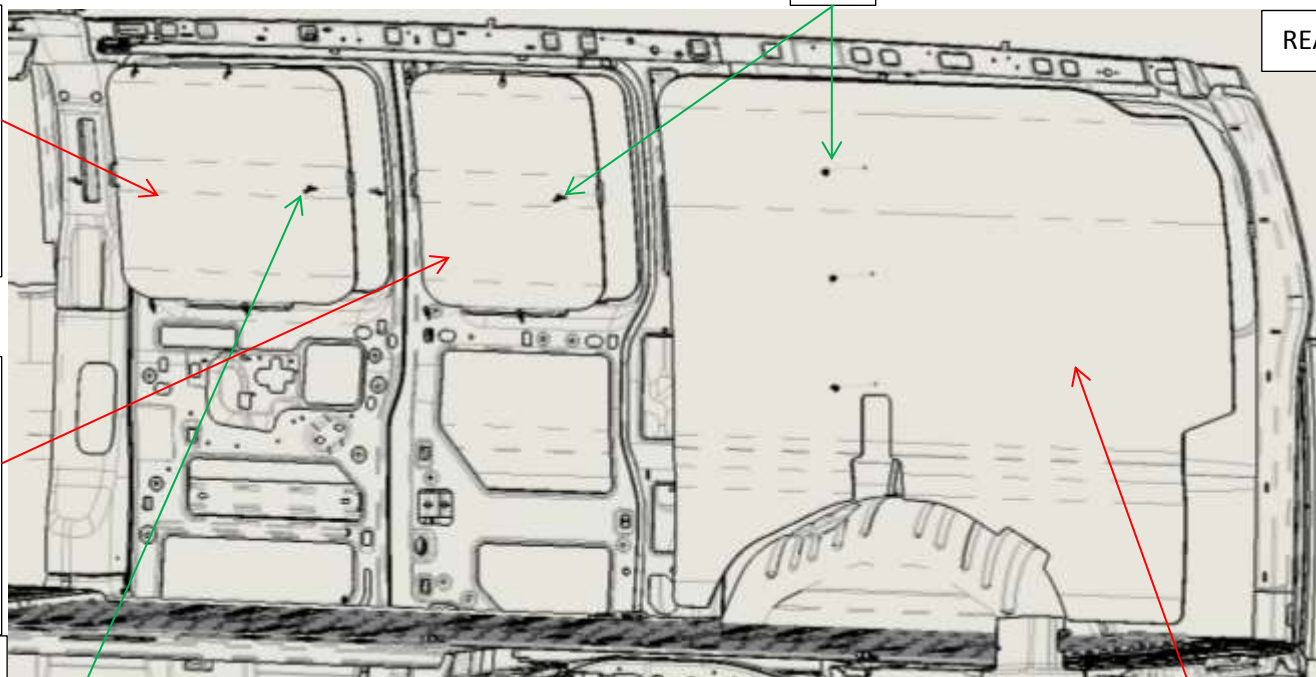
ITEM 19
SIDE BARN
DOOR
WINDOW
PANEL
CABIN SIDE

ITEM 18
SIDE BARN
DOOR
WINDOW
PANEL
CARGO SIDE

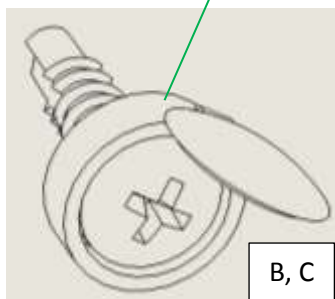
FRONT

B, C

REAR



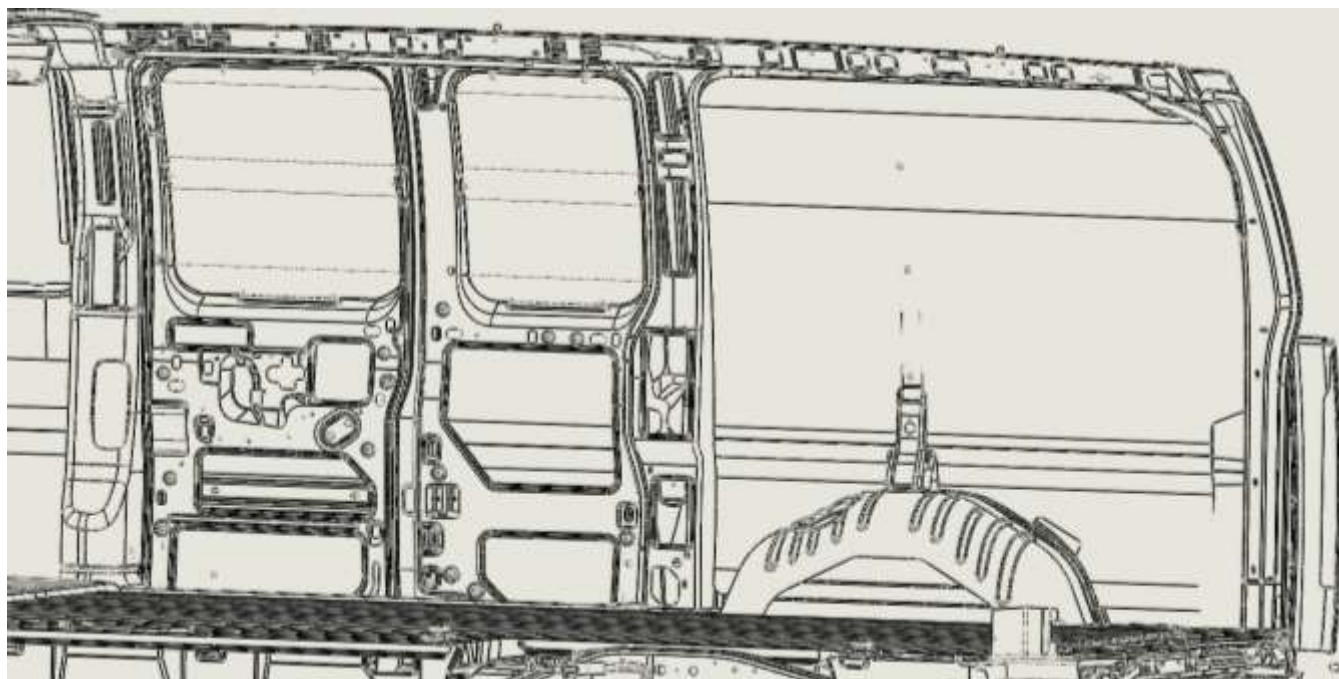
ITEM 3 PASSENGER SIDE
PANEL



4: Install Item 3, Passenger Side Panel.

- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
- Install hardware (B,C), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.
- **Install Item 18, 19, Side Barn Door Window Panels.**
- Align the panels with the side doors window contours; pre bend the tabs on all four sides of the panels and push the panel in the door window cavity.
- In the middle section push the panel towards the doors until it sits in the door cavity and install the hardware. Install hardware (B, C) on the bottom of the panel first, working your way up the panel to the top.

Installation completed



Ceiling Liner Installation

VEHICLE IS UPSIDE DOWN

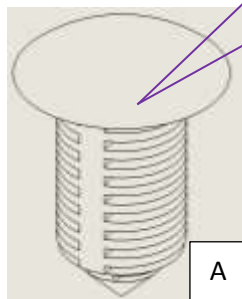
FRONT

FLOOR

REAR

ITEM 1
CEILING PANEL

CEILING



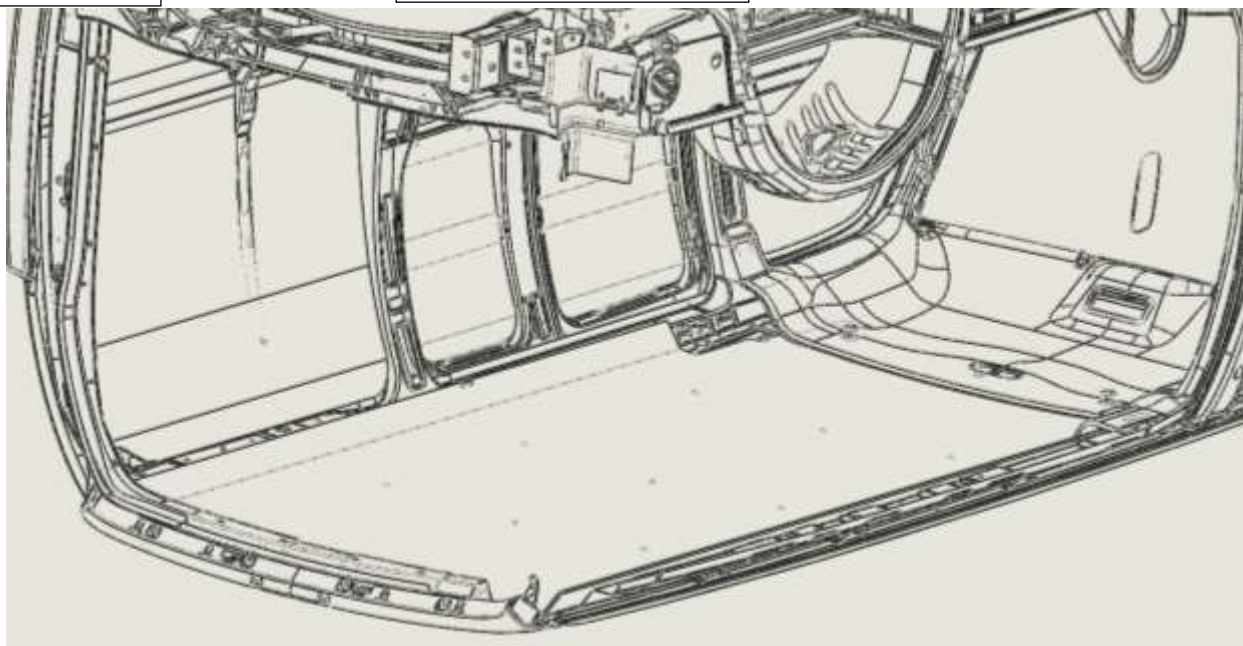
A

5: Install Item 1, Ceiling Panels.

- Before commencing, bend each side edge of the panel as shown above. Align Item 1, ceiling panel with the features on the ceiling of the vehicle, insert the front of the panel between the headliner and the roof.
- Align the holes at the center of the panel with the holes in the ceiling cross bows and install hardware (A) on each side; this will align the panel with the ceiling.
- Push the panel against the ceiling and install hardware (A), in the holes provided starting from the front working your way towards the rear.

Installation completed

VEHICLE IS UPSIDE DOWN



Ceiling Sills Installation

VEHICLE IS UPSIDE DOWN

PASSENGER SIDE

FRONT

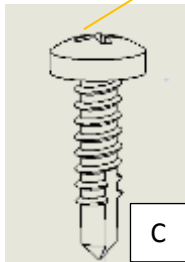
ITEM 7
CEILING SILL A-1
ONLY USED WITH
SIDE BARN DOORS

WALL

ITEM 4
CEILING SILL A

REAR

CEILING



6: Install Item 4 and 7 Sills, push the sills snug against the wall and ceiling panels as well as against the ceiling frame then install hardware.

FOR DRIVER SIDE.

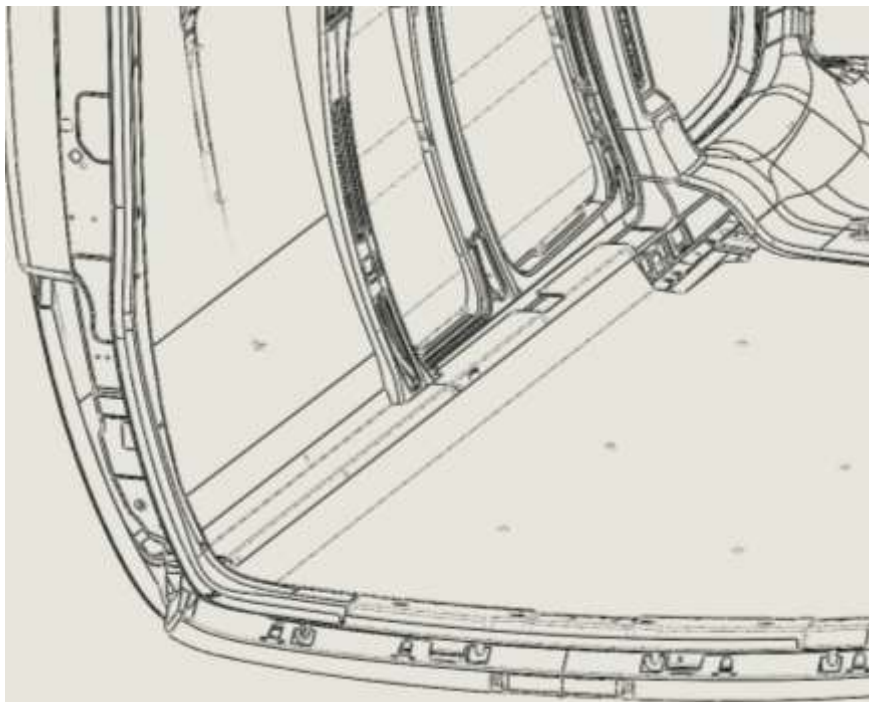
NOTE: Item 7 is only used with the SIDE BARN DOORS, not used with Sliding Door

- Install Item 5 and 6 Sills, push the sills snug against the wall and ceiling panels as well as against the ceiling frame then install hardware.

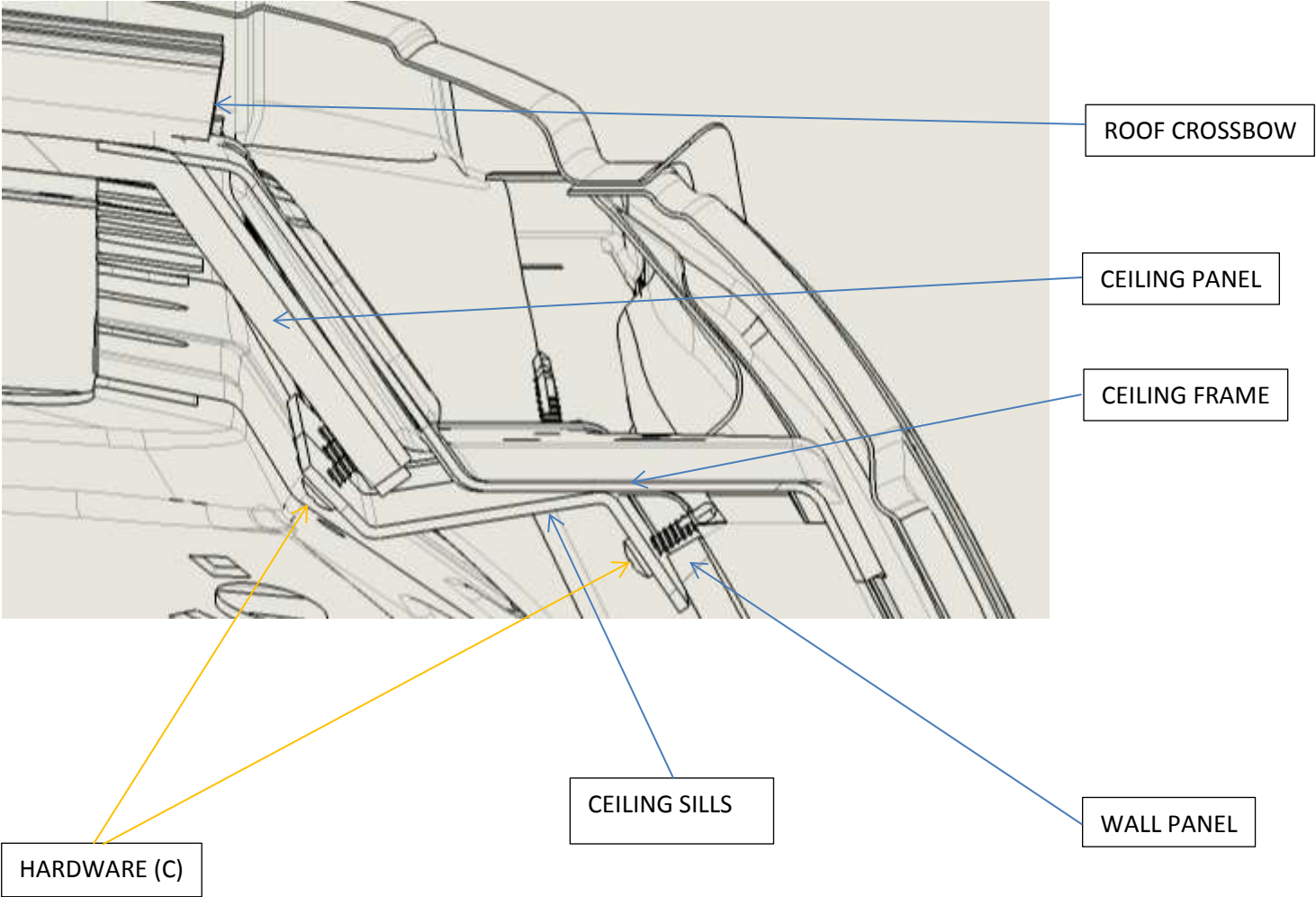
FOR PASSENGER SIDE

- Install the Sills on the Driver side as well as on the Passenger side using hardware (C) in the holes provided on the Sills.

Installation completed



Ceiling Sills Installation Details



Floor and Floor Sill Installation

C

ITEM 9

FLOOR SILL – REAR DOOR

7: Install Items 8, FLOOR and Items 9, 15 FLOOR SILLS.

- Install floor inside the vehicle textured side facing up.
- Align the floor sills in their proper location with the floor edges and install hardware (C).

ITEM 8

FLOOR

ITEM 15

FLOOR SILL – SLIDING DOOR



C

Installation completed

SIDE SILL

REAR SILL