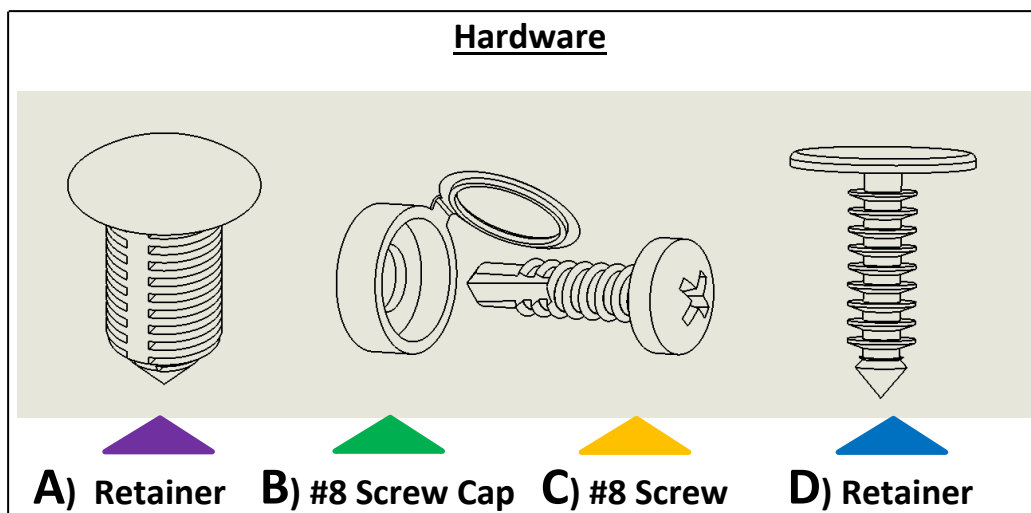


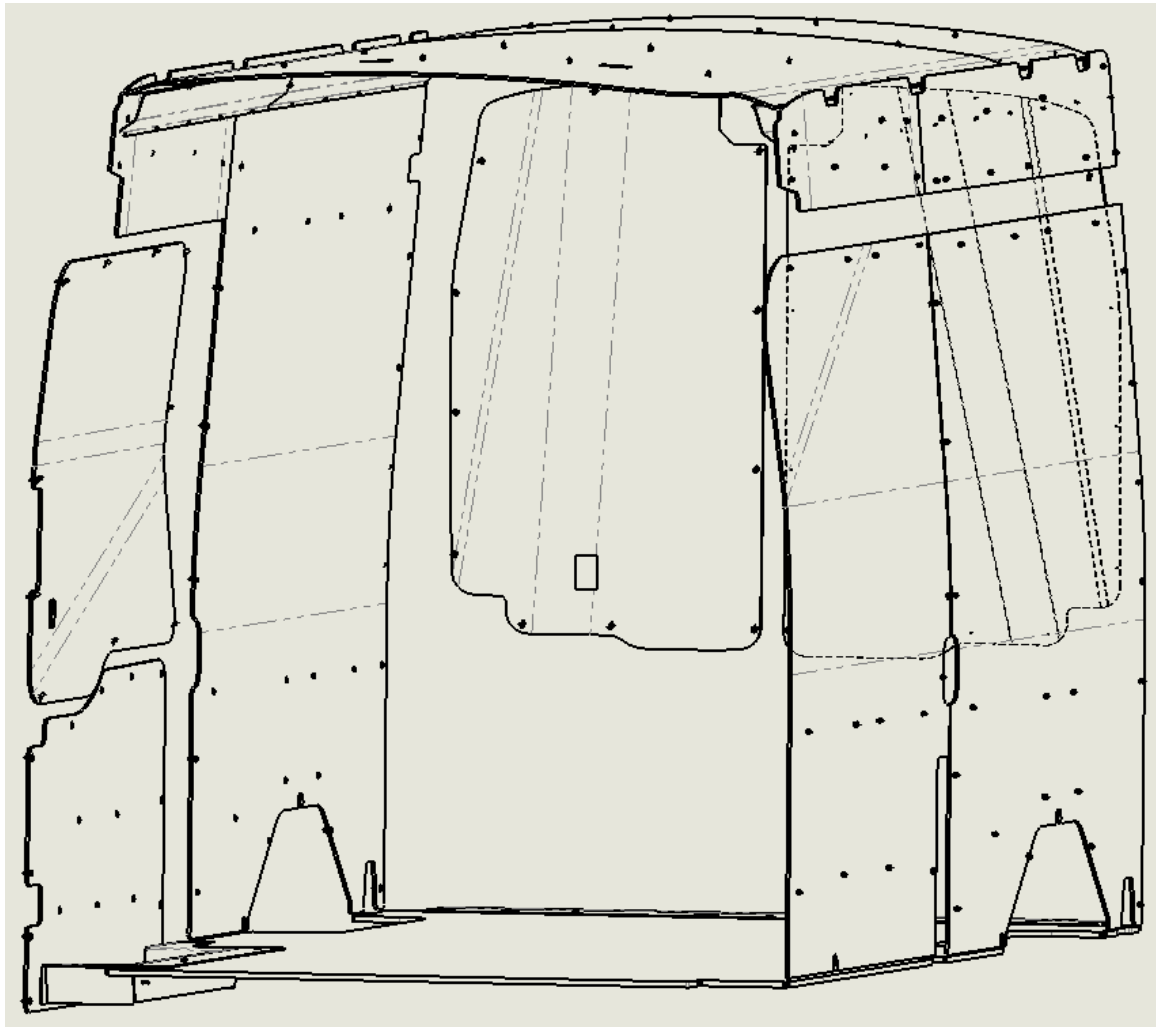
TRANSIT 148" HIGH ROOF WALL LINERS INSTALLATION INSTRUCTIONS

NOTES:

1. Before commencing, remove all wall liners and "D" Rings already installed in the vehicle.
2. Consult layout PDF and compare vehicle layout allocated Legend.
3. Prepare hardware shown below and have them ready for installation.
4. Wall liners will be installed in the order shown in the instructions.
5. A drill with a Phillips driver is required to install (C) #8 Screws, shown below.
6. Reinstall all "D" Rings once the wall liner kit installation is completed.

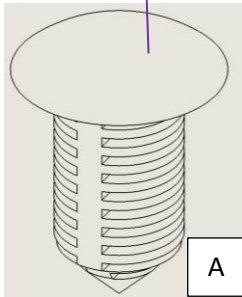
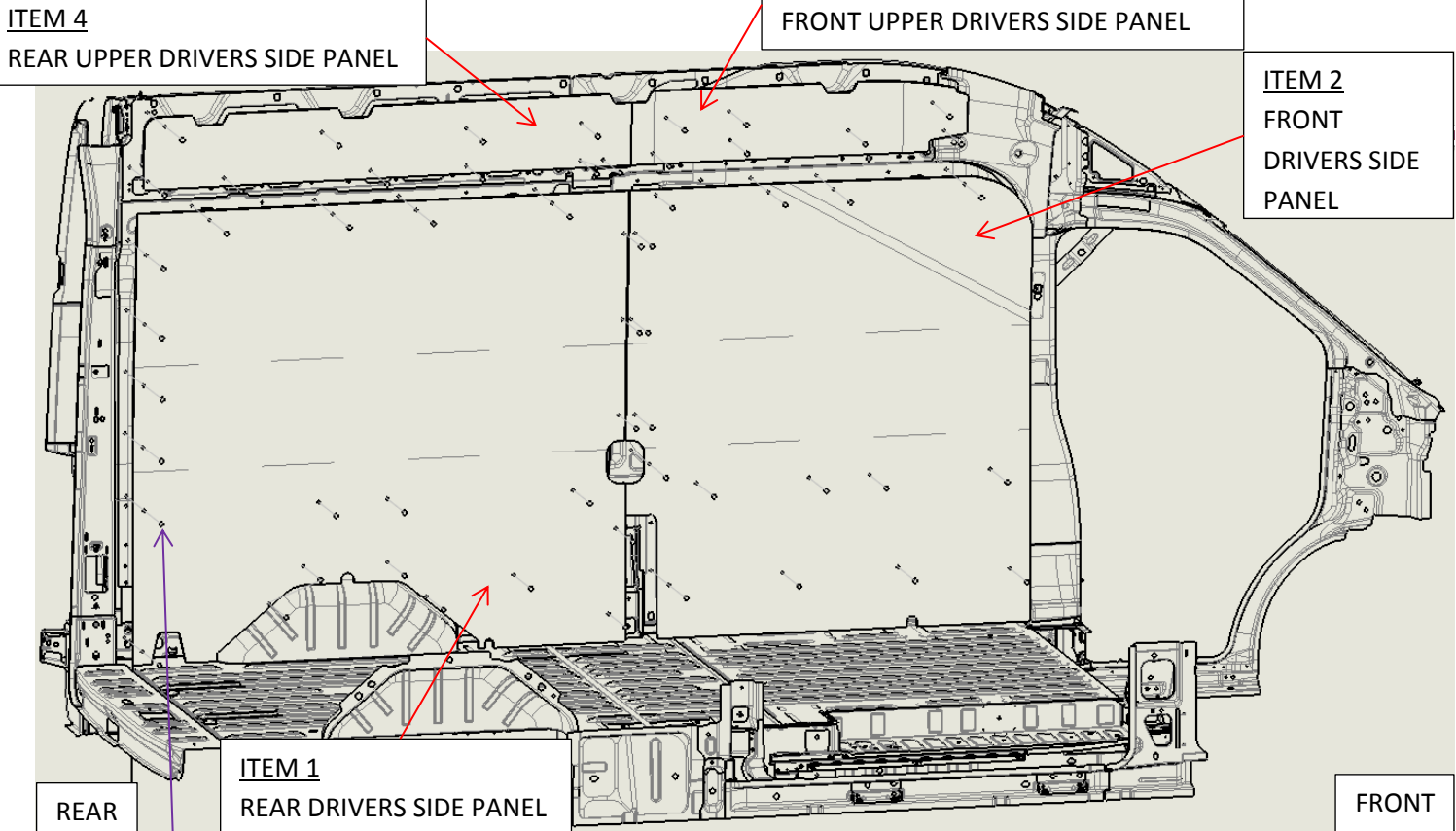


TRANSIT 148" HIGH ROOF WALL LINERS



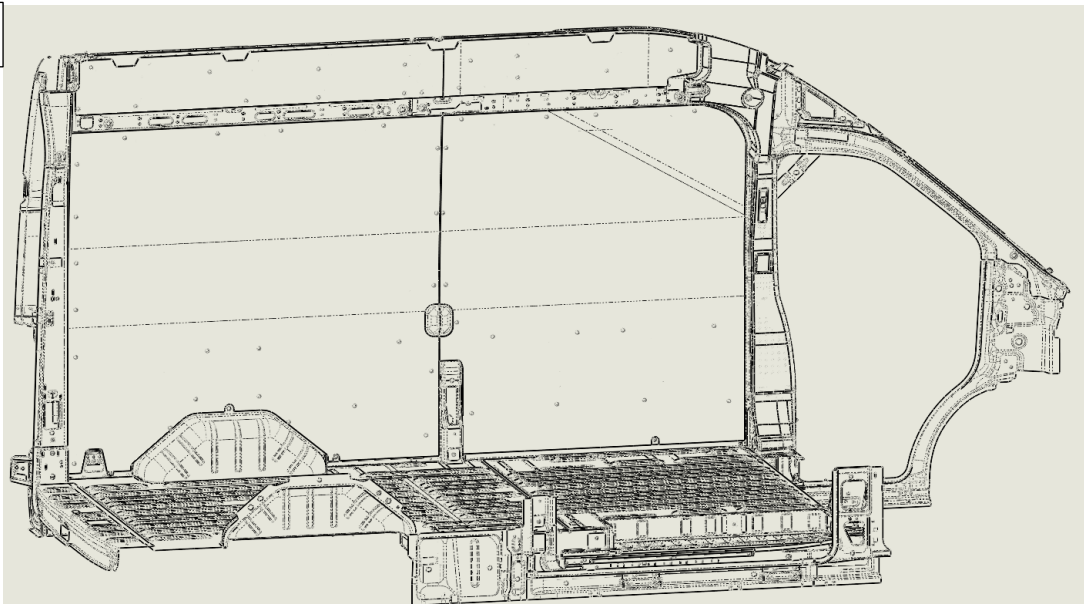
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	744-114-2613.HR	GREY REAR PANEL DRIVER SIDE TRANSIT 148" HR	1
2	744-114-2613.HR	GREY FRONT PANEL DRIVER SIDE TRANSIT 148 HR	1
3	744-114-2613.HR	GREY REAR PANEL PASSENGER SIDE TRANSIT 148" HR	1
4	744-114-2613.HR	GREY REAR UPPER DRIVER SIDE PANEL TRANSIT 148 HR	1
5	744-114-2613.HR	GREY FRONT UPPER DRIVER SIDE PANEL TRANSIT 148 HR	1
6	744-114-2613.HR	GREY FRONT UPPER PASSENGER SIDE PANEL TRANSIT 148 HR	1
7	RETAINER	RETAINER- BLACK NYLON	127
8	745-114-2613.HR	GREY CEILING FRONT PANEL TRANSIT 148" HR	1
9	745-114-2613.HR	GREY CEILING BACK PANEL TRANSIT 148" HR	1
10	SCREW	SCREW - PHIL. PAN HD #8X.75 SELF DRILLING	70
11	743-114-2613.HR	GREY REAR UPPER DOOR PANEL PASSENGER SIDE TRANSIT 148 HR	1
12	743-114-2613.HR	GREY REAR UPPER DOOR PANEL DRIVER SIDE TRANSIT 148 HR	1
13	SCREW CAP	SCREW CAP	34
14	742-xxx-6641	FLOOR - TRANSIT 148"	1
15	708-151-1011	FLOOR REAR SILL- TRANSIT	1
16	706-151-1011	FLOOR SLIDING DOOR SILL 3 - TRANSIT	1
17	706-151-1011	FLOOR SLIDING SILL 1- TRANSIT	1
18	709-151-1011	FLOOR SLIDING DOOR SILL 2 - TRANSIT	1
19	RETAINER	RETAINER- BLACK NYLON 31163211	12
20	743-114-2613.HR	GREY SIDE DOOR TOP PANEL TRANSIT 148" HR	1
21	743-114-2613.HR	GREY SIDE DOOR BOTTOM PANEL TRANSIT 148 HR	1
22	747-151-1010.HR	CEILING SILL 2 TRANSIT 148" HR	2
23	747-151-1010.HR	CEILING SILL 1 TRANSIT 148" HR	2
24	747-151-1010.HR	CEILING SILL JOINER PLATE	2

Driver Side Wall Liner Installation



- 1:** Install Item 2 and 5, Front Driver Side Panel.
- Align notch and edge of panel with the feature on the vehicle driver side front then align opposite side of panel edge with the contour features.
 - Install hardware (A), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.
- 2:** Install Item 1 and 4, Rear Driver Side Panel.
- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
 - Install hardware (A), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.

Installation completed



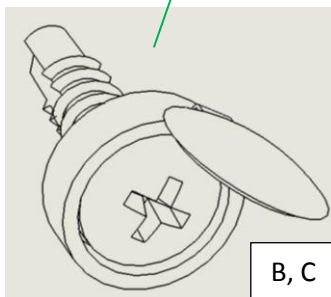
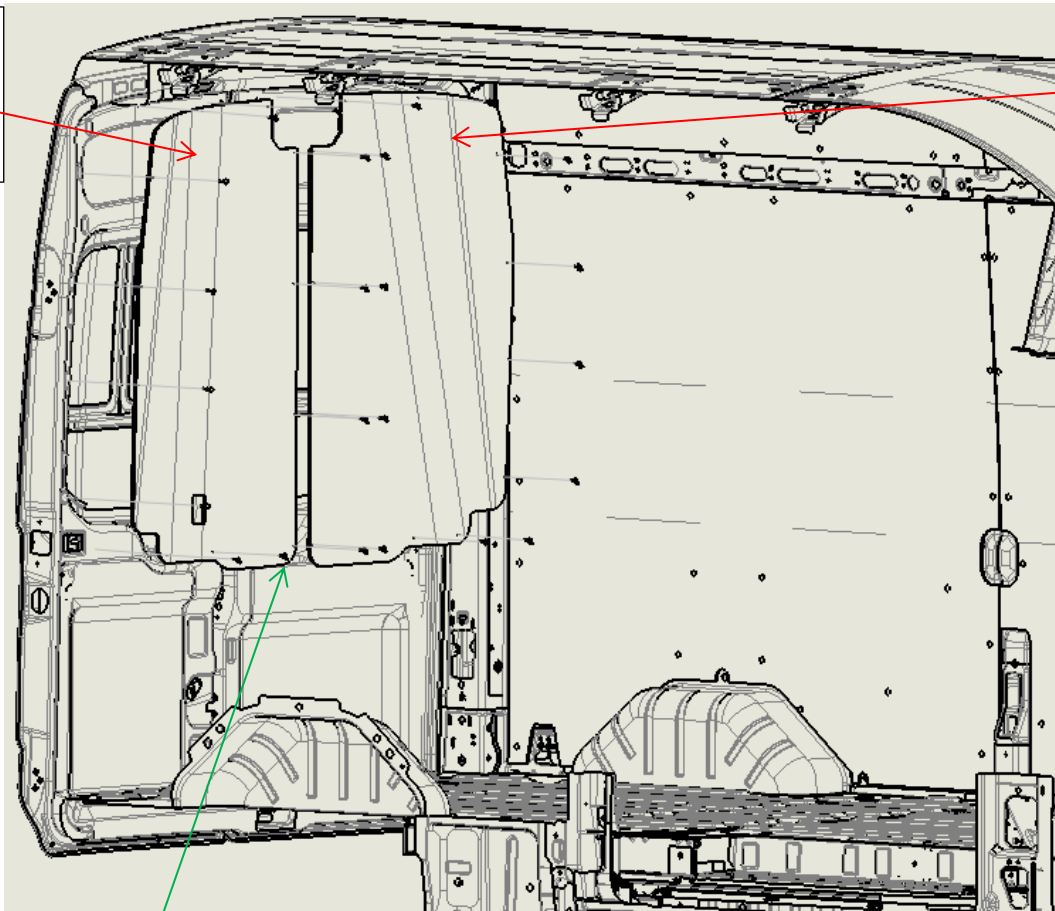
Back Door Wall Liner Installation

ITEM 11

UPPER REAR
DOOR PASSENGER
SIDE PANEL

ITEM 12

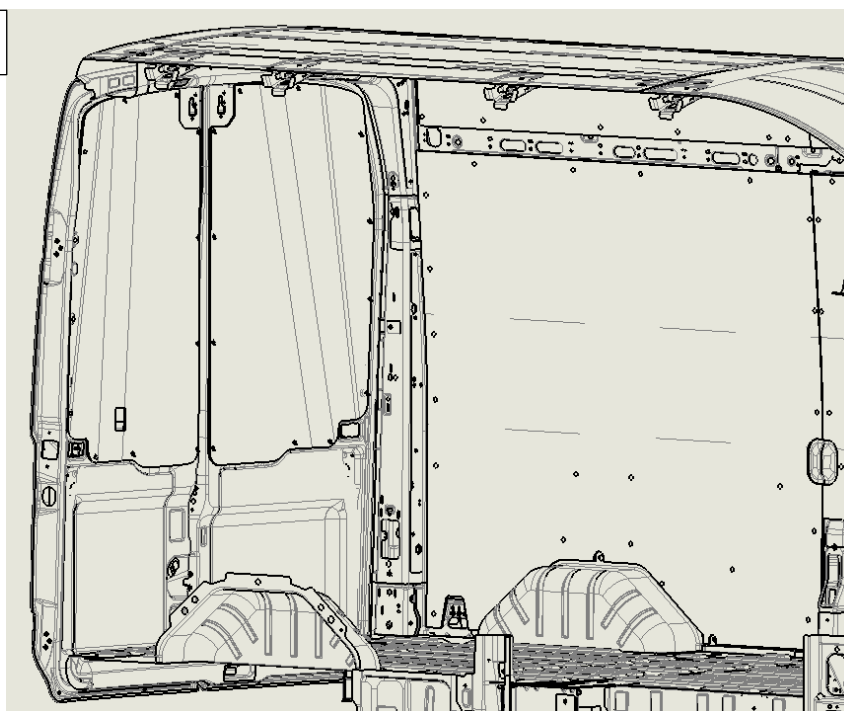
UPPER REAR
DOOR DRIVERS
SIDE PANEL



3: Install Item 11 and 12, Upper door panels,

- Align the Upper panels with the upper door contours.
- Install hardware (B, C), in the holes provided, on the top of the panel first, working your way down the panel to the bottom.

Installation completed



Passenger Side Wall Liner Installation

ITEM 20
SLIDING DOOR
TOP PANEL

B, C

A

ITEM 6
UPPER SLIDING DOOR PANEL

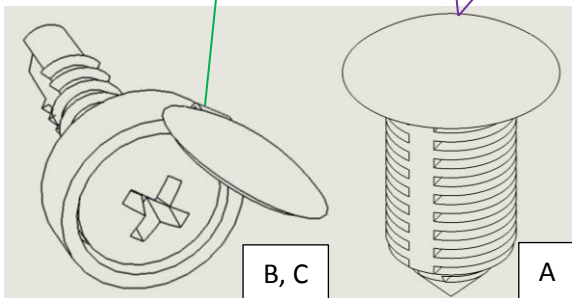
ITEM 3
REAR PASSENGER
SIDE PANEL

FRONT

REAR

A

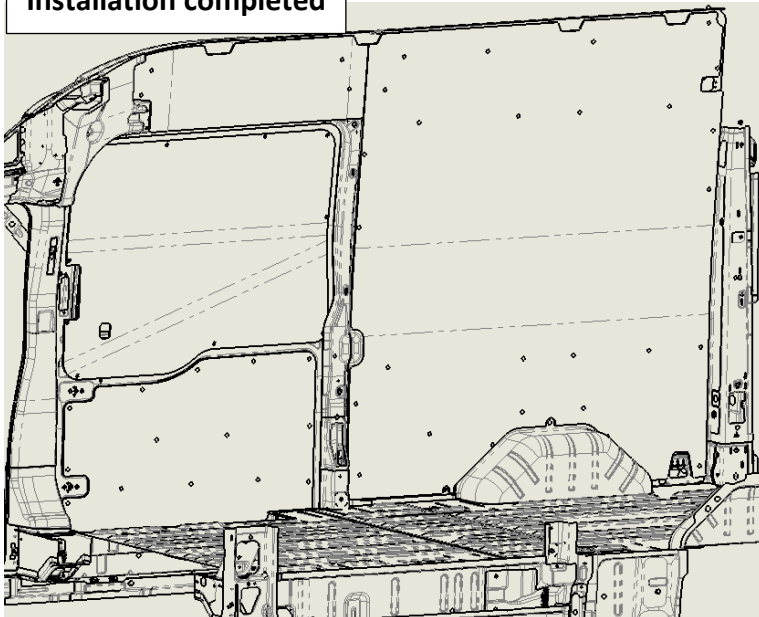
ITEM 21
SLIDING DOOR
BOTTOM PANEL



B, C

A

Installation completed



4: Install Item 3, Rear Passenger Side Panel.

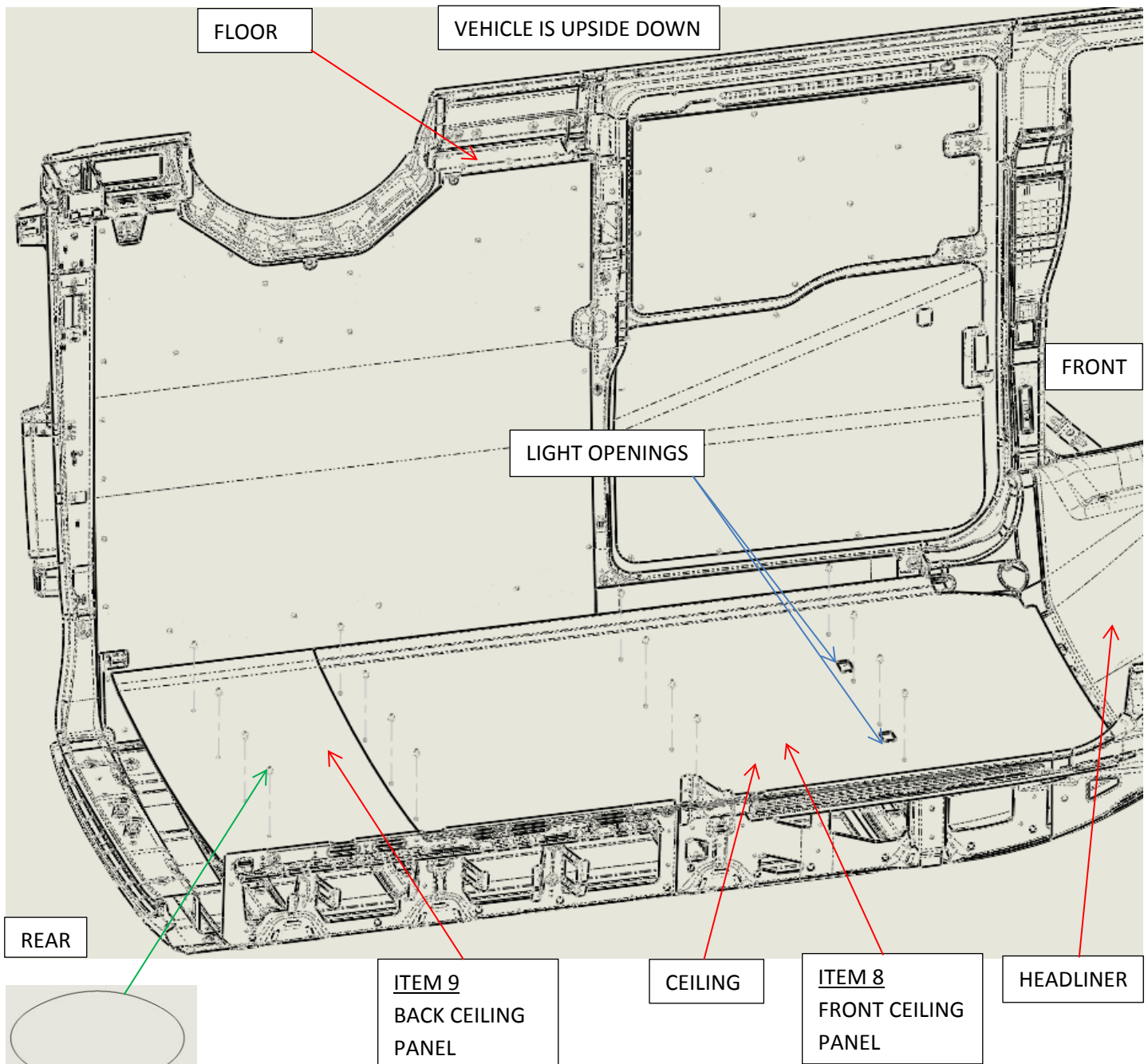
- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
- Install hardware (A), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.
- Install Item 6, Upper Sliding Door Panel.
- Install hardware (A), in the holes provided.

5: Install Item 21, Bottom Sliding Door Panel.

First remove OEM bottom panel.

- Note: Sliding door must be closed to install panel;
- Insert panel into the sliding door sill cavity, align holes at the bottom half of the panel to the one on the door and insert hardware (A) in all of the holes.
- Install Item 20, Top Sliding Door Panel with hardware (B, C) in the holes provided; align the panel with the door seal leaving an equal space between the door seal and the panel.

Ceiling Liner Installation



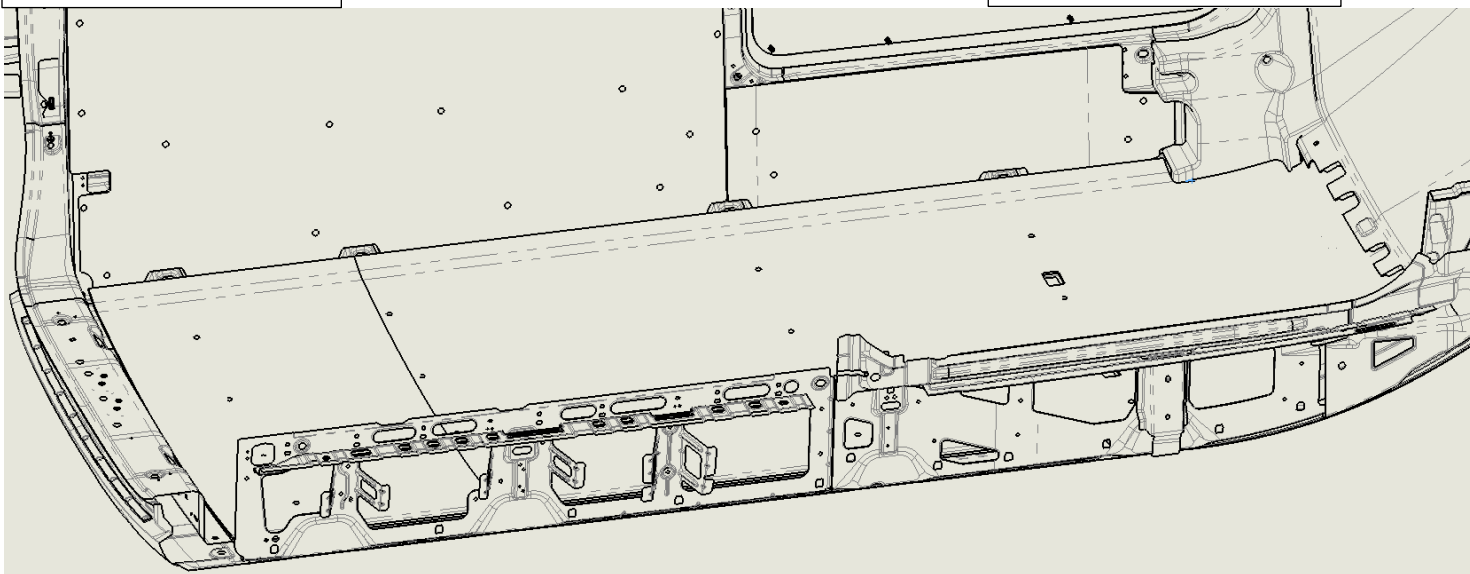
6: Install Item 8, Front Ceiling Panel.

- Align Ceiling panel with the feature on the vehicle in the front, insert the front of the panel between the headliner and the roof, and align the light openings to the lights on the ceiling.
- Align the outside holes at the center of the panel with the holes in the ceiling cross bows and install hardware (A) on each side; this will align the panel with the ceiling.
- Push the panel against the ceiling and install hardware (A), in the holes provided starting from the front working your way towards the rear.
- Install Item 9, Back Ceiling Panel.
- Push the panel against the ceiling and install hardware (A), in the holes provided

Ceiling Liner Installation

Installation completed

VEHICLE IS UPSIDE DOWN



Ceiling Sills Installation

FRONT

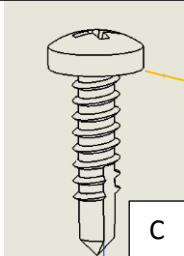
VEHICLE IS UPSIDE DOWN

ITEM 22
CEILING SILL

PASSENGER SIDE

WALL

ITEM 23
CEILING SILL



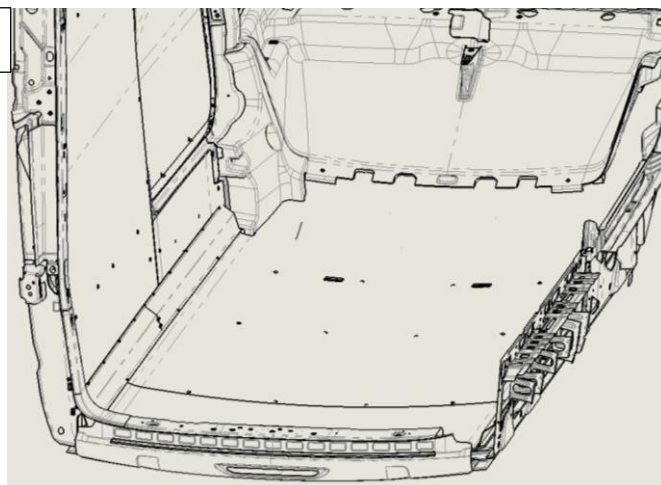
C

CEILING

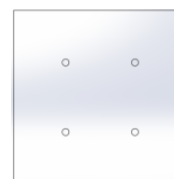
7: Assemble Item 22 and item 23 together with the Item 7, Sill Joining Plate (SHOWN BELOW), with hardware (C) in the holes provided.

- Install the Sill assemblies on the Driver side as well as on the Passenger side using hardware (C) in the holes provided on the Sills.
- First, Install the Sill assembly with hardware (C) on the wall, afterwards install hardware (C) only on the roof cross bows aligned with the retainers holding the ceiling panels.

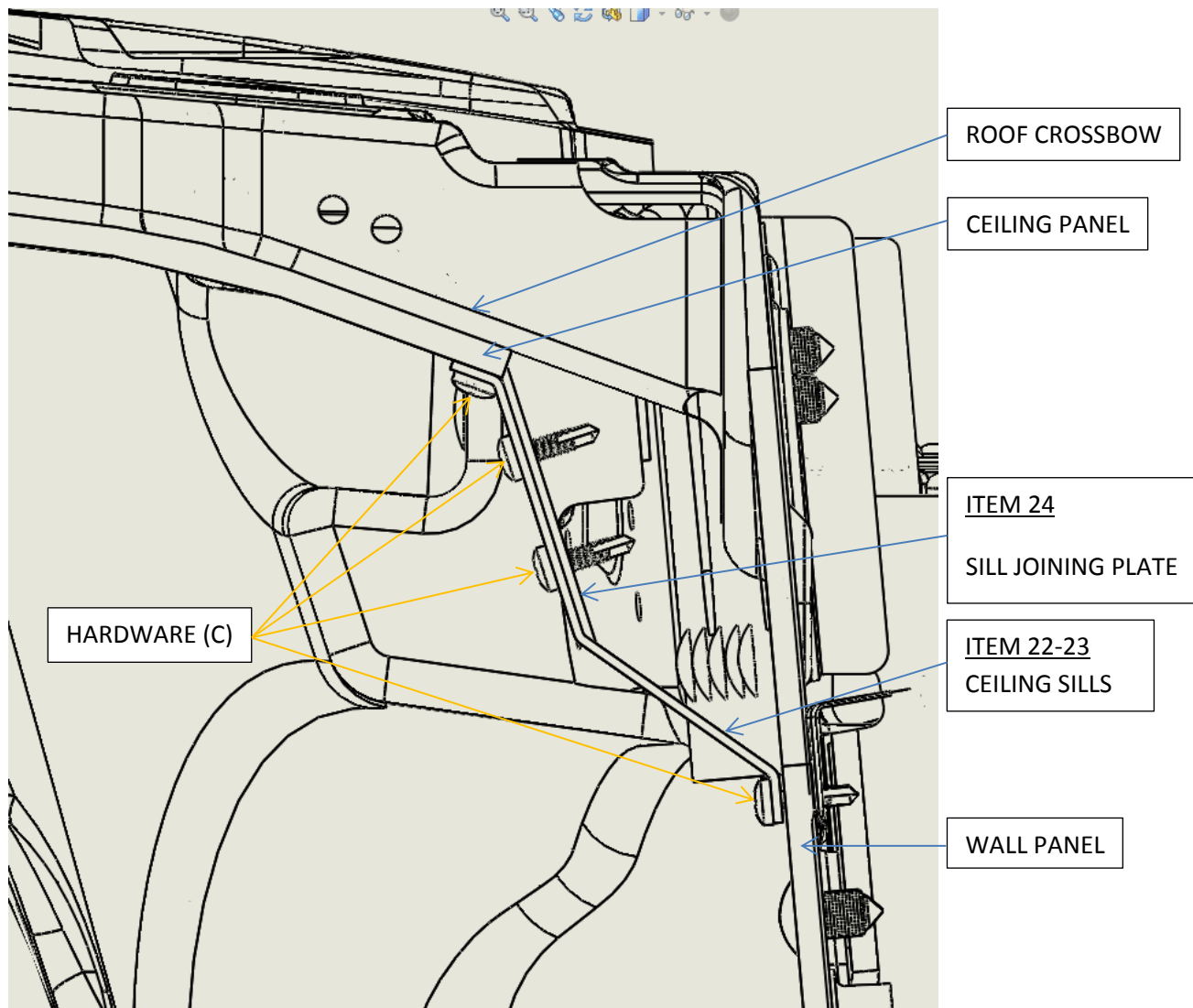
Installation completed



ITEM 24 SILL JOINING PLATE

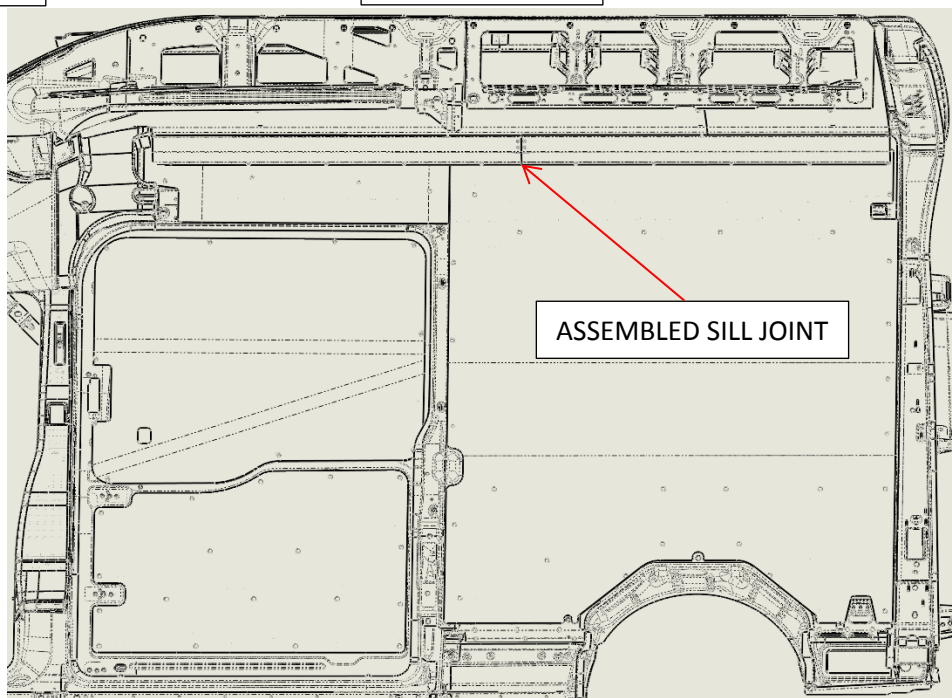


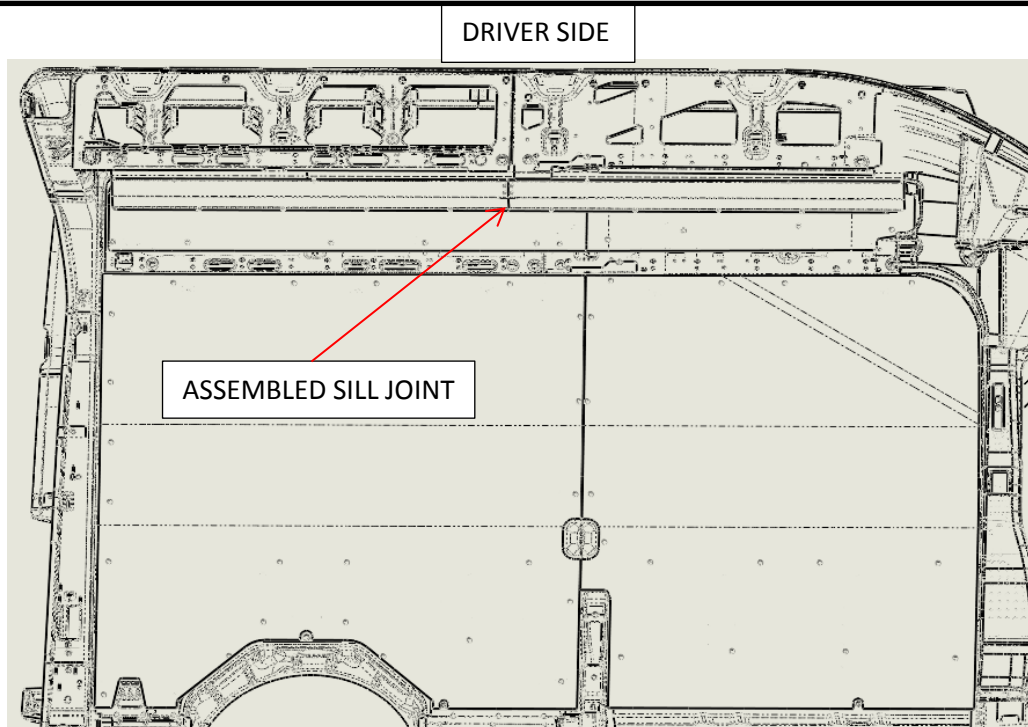
Ceiling Sills Installation Details



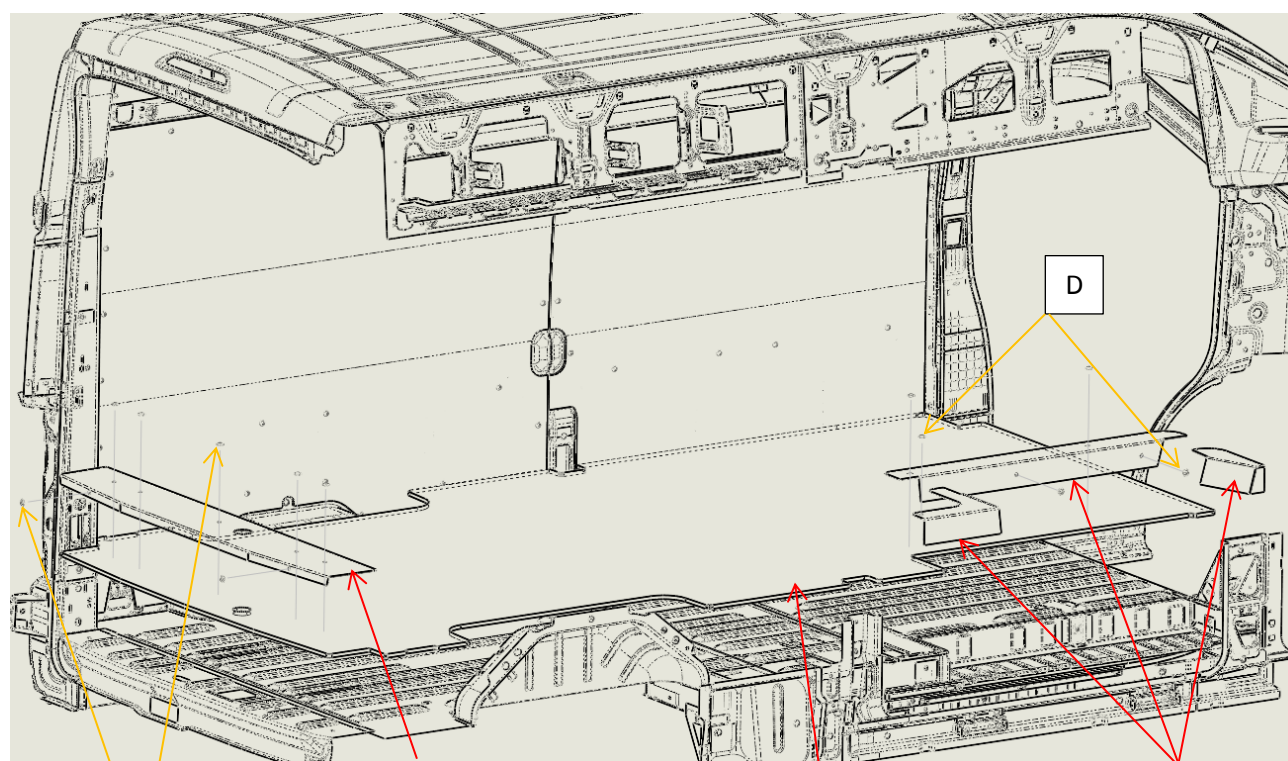
Installation completed

PASSENGER SIDE





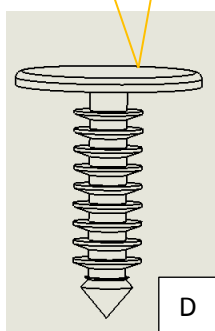
Floor and Floor Sill Installation



ITEM 15
FLOOR SILL – REAR DOOR

ITEM 14
FLOOR

ITEM 16, 17, 18
FLOOR SILL – SLIDING DOOR



8: Install Items 14, FLOOR and Items 15, 16, 17, 18 FLOOR SILLS.

- Install floor inside the vehicle.
- Align the floor sills in their proper location with the floor edges and install hardware (D), in the holes provided, if there are no holes drill 6mm holes for each hardware (D).

Installation completed

