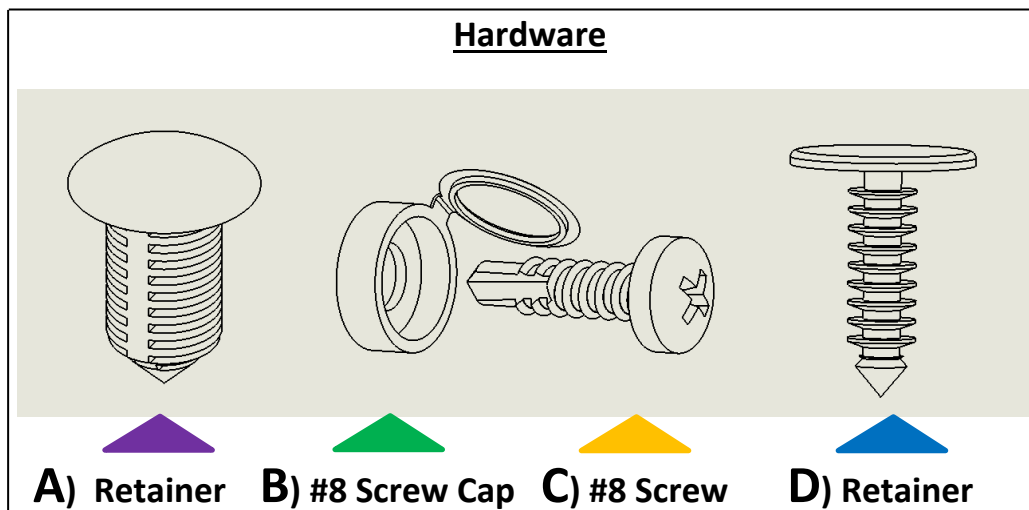


## TRANSIT 148" LOW ROOF WALL LINER INSTALLATION INSTRUCTIONS

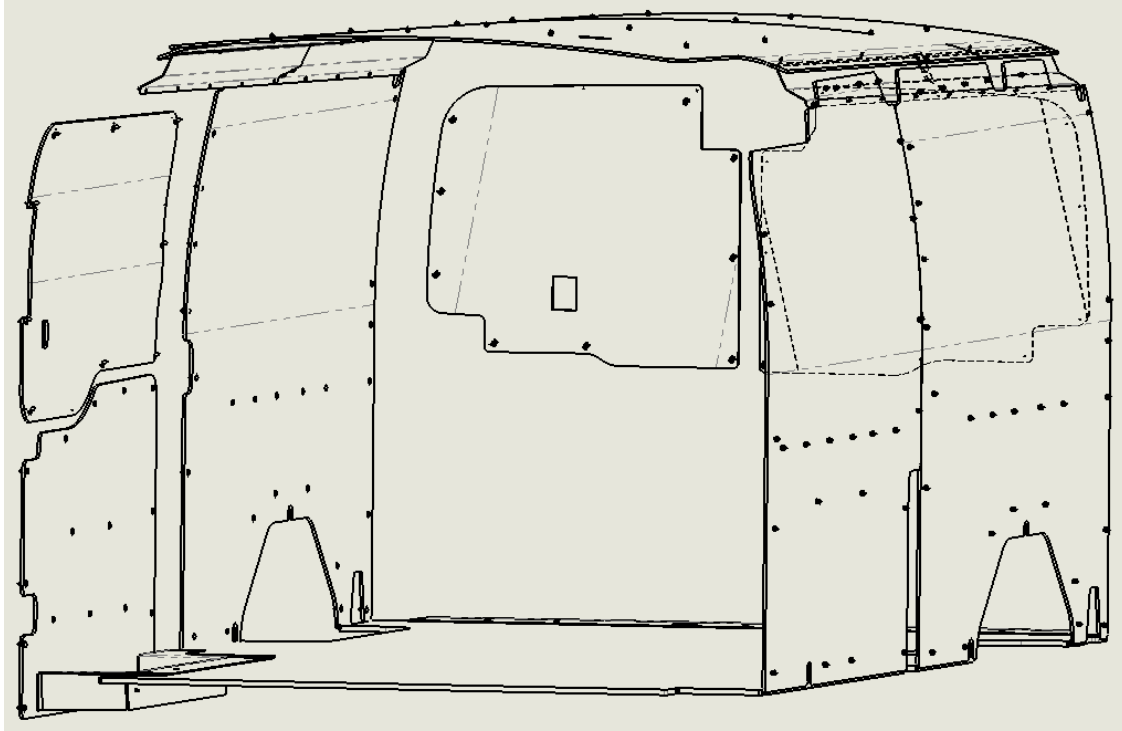


### NOTES:

1. Before commencing, remove all wall liners and "D" Rings already installed in the vehicle.
2. Consult layout PDF and compare vehicle layout allocated Legend.
3. Prepare hardware shown below and have them ready for installation.
4. Wall liners will be installed in the order shown in the instructions.
5. A drill with a Phillips driver is required to install ( **C** ) #8 Screws) shown below.
6. Reinstall all "D" Rings once the wall liner kit installation is completed.



## TRANSIT 148" LOW ROOF WALL LINERS



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	744-114-2613.LR WOW	GREY REAR DRIVER SIDE PANEL LWB LR W\O WINDOW	1
2	744-114-2613.LR WOW	GREY REAR PANEL PASSENGER SIDE W\O WINDOW TRANSIT 148 LR	1
3	744-114-2613.LR WOW	GREY FRONT DRIVER SIDE PANEL W \O WINDOW TRANSIT 148" LR	1
4	RETAINER	RETAINER- BLACK NYLON	117
5	743-114-2613.LR	GREY REAR UPPER DOOR PANEL PASSENGER SIDE TRANSIT 148 LR	1
6	743-114-2613.LR	GREY REAR UPPER DOOR PANEL DRIVER SIDE TRANSIT 148" LR	1
7	745-114-2613.LR	GREY CEILING FRONT PANEL TRANSIT 148" LR	1
8	745-114-2613.LR	GREY CEILING BACK PANEL TRANSIT 148" LR	1
9	747-151-1010.LR	CEILING SILL 2 TRANSIT 148" LR	2
10	747-151-1010.LR	CEILING SILL 1 TRANSIT 148" LR	2
11	747-151-1010.LR	CEILING SILL JOINER PLATE TRANSIT 148" LR	2
12	SCREW	SCREW - PHIL. PAN HD #8X.75 SELF DRILLING	60
13	743-114-2613.LR	GREY SIDE DOOR BOTTOM PANEL TRANSIT 148 LR	1
14	SCREW CAP	SCREW CAP	28
15	743-114-2613.LR	GREY SIDE DOOR TOP PANEL TRANSIT 148 LR	1
16	742-xxx-6641	FLOOR - TRANSIT 148"	1
17	706-151-1011	FLOOR SLIDING DOOR SILL 3 - TRANSIT	1
18	706-151-1011	FLOOR SLIDING SILL 1- TRANSIT	1
19	709-151-1011	FLOOR SLIDING DOOR SILL 2 - TRANSIT	1
20	708-151-1011	FLOOR REAR SILL- TRANSIT	1
21	RETAINER	RETAINER- BLACK NYLON 31163211	12

Hardware and parts will vary depending on the kit purchased; refer to Layout drawings for appropriate hardware and parts.

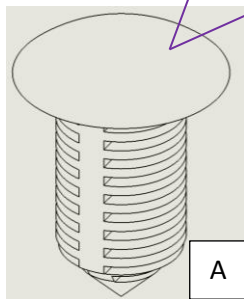
## Driver Side Wall Liner Installation

**ITEM 1**  
REAR DRIVERS  
SIDE PANEL

FRONT

REAR

**ITEM 3**  
FRONT  
DRIVERS  
SIDE PANEL



A

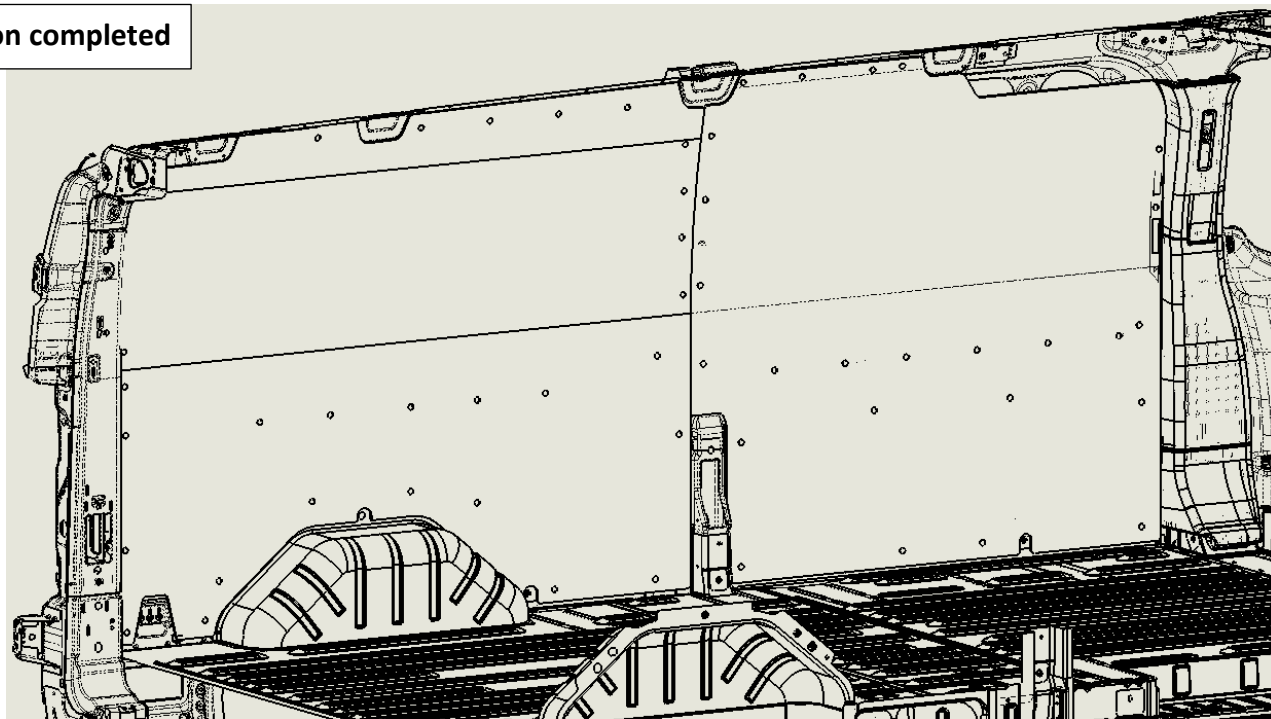
**1:** Install Item 3, Front Driver Side Panel.

- Align notch and edge of panel with the feature on the vehicle driver side front then align opposite side of panel edge with the contour features.
- Install hardware (A), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.

**2:** Install Item 1, Rear Driver Side Panel.

- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
- Install hardware (A), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.

**Installation completed**



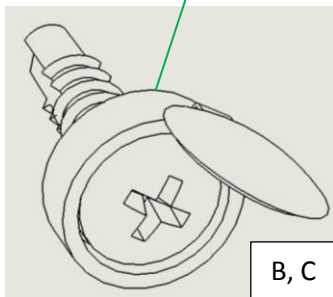
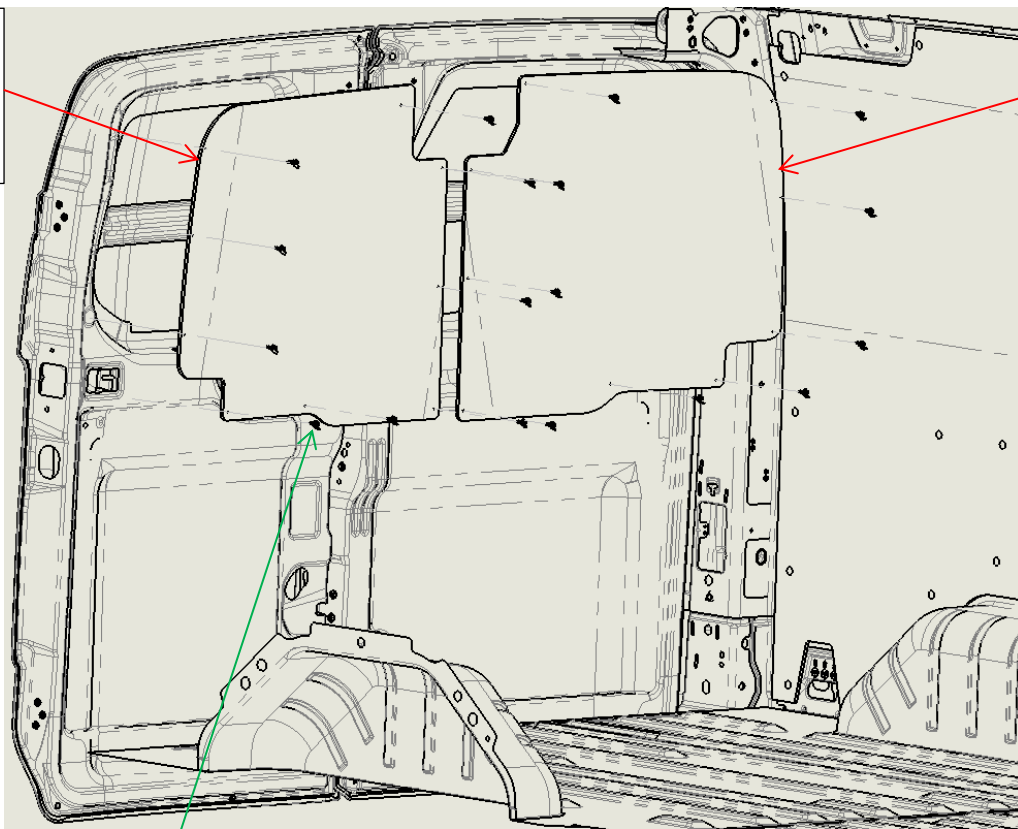
## Back Door Wall Liner Installation

### ITEM 5

UPPER DOOR  
PASSENGER SIDE  
PANEL

### ITEM 6

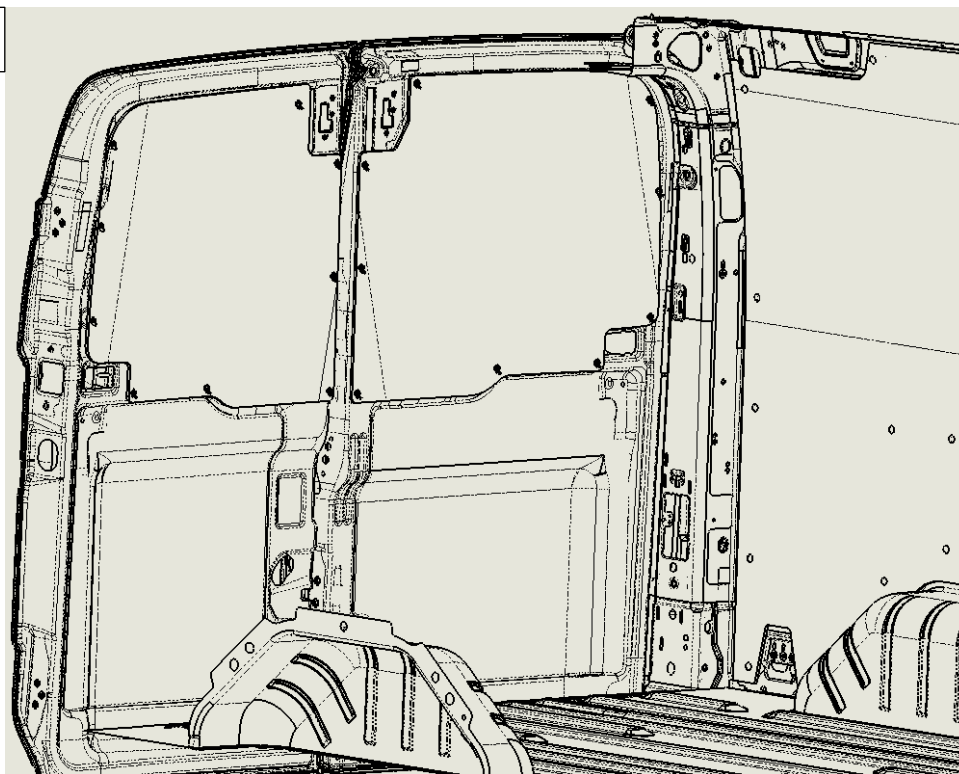
UPPER DOOR  
DRIVERS SIDE  
PANEL



**3:** Install Item 5 and 6, Upper door panels,

- Align the Upper panels with the upper door contours as well as with the door lock opening.
- Install hardware (B, C), in the holes provided, on the top of the panel first, working your way down the panel to the bottom.

Installation completed



## Passenger Side Wall Liner Installation

**ITEM 15**  
SLIDING DOOR  
TOP PANEL

FRONT

B, C

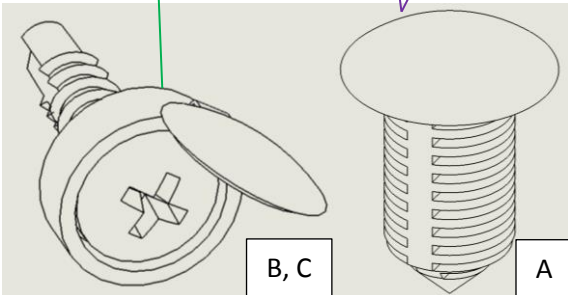
A

REAR

A

**ITEM 13**  
SLIDING DOOR  
BOTTOM PANEL

**ITEM 2**  
REAR PASSENGER  
SIDE PANEL



**4:** Install Item 2, Rear Passenger Side Panel.

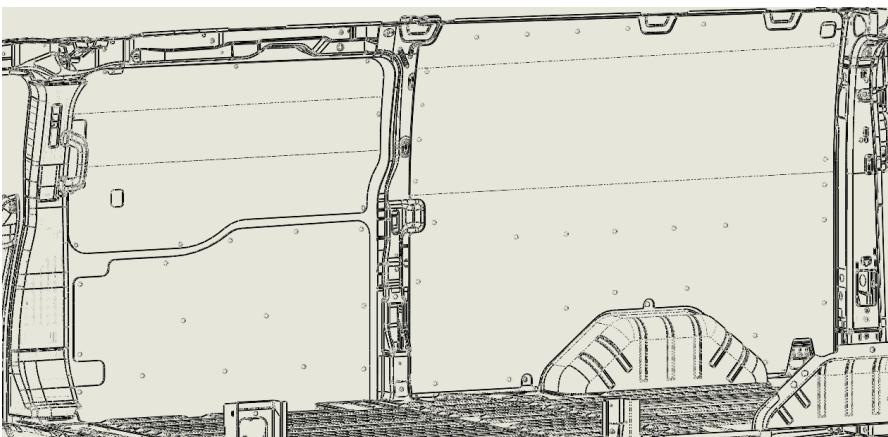
- Align wheel well edge of the panel with the feature on the vehicle; position the contour of the panel to the vehicle wall.
- Install hardware (A), in the holes provided, on the bottom of the panel first, working your way up the panel to the top.

**5:** Install Item 13, Bottom Sliding Door Panel.

Note: Sliding door must be closed to install panel;  
First remove OEM bottom panel.

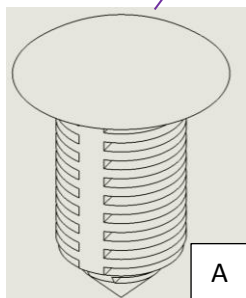
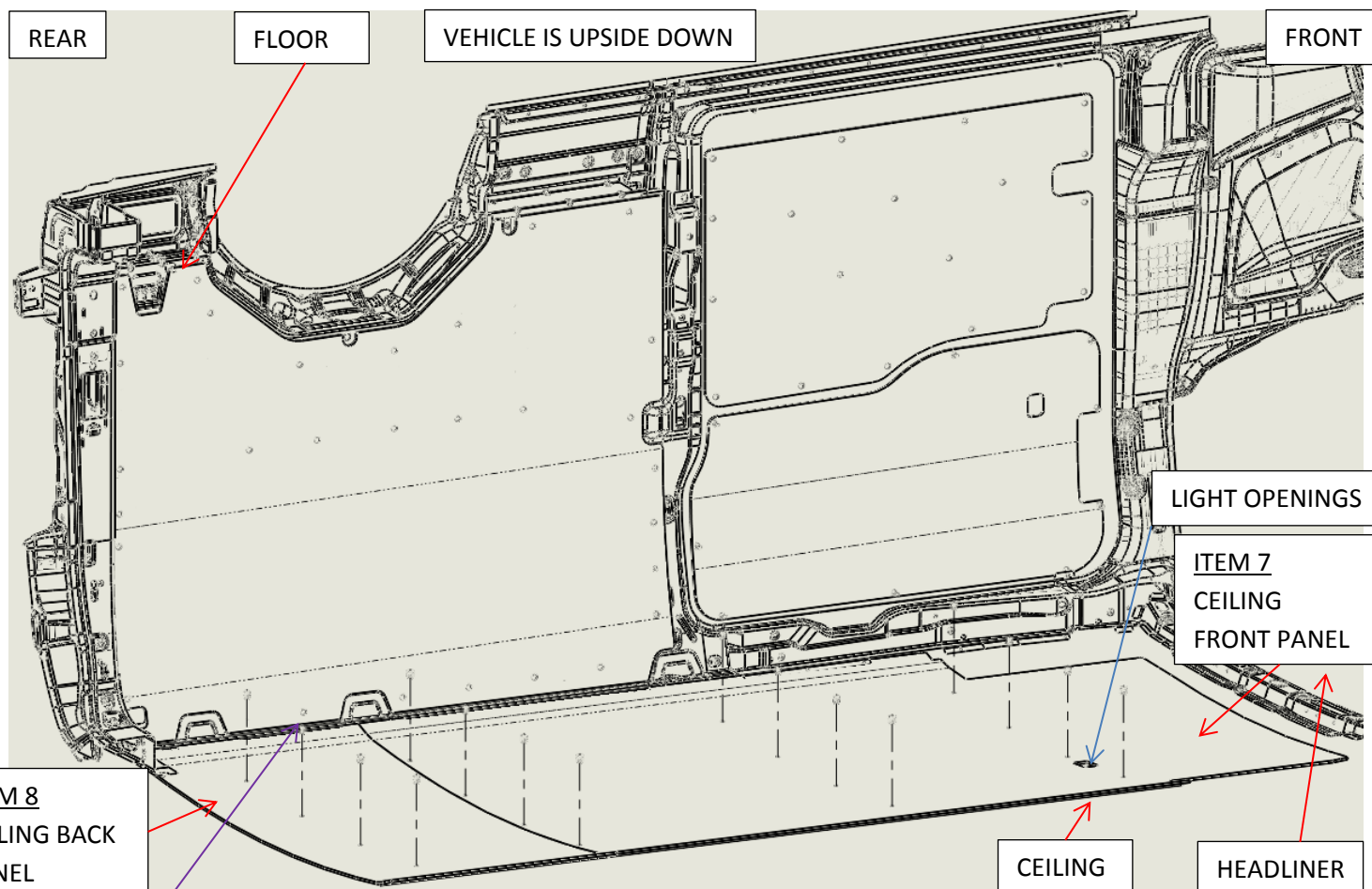
- Insert panel into the sliding door sill cavity, align holes at the bottom half of the panel to the one on the door and insert hardware (A) in all of the holes.
- Install Item 15, Top Sliding Door Panel with hardware (B, C) in the holes provided, align the panel with the door seal leaving an equal space between the door seal and the panel, and make sure the door lock opening is aligned with the door lock.

**Installation completed**





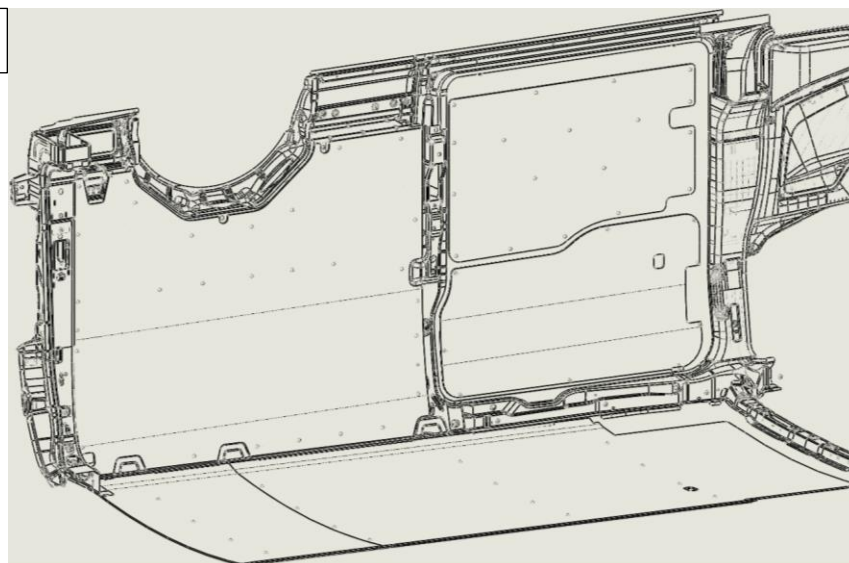
## Ceiling Liner Installation



### 6: Install Item 7 & 8, Ceiling Panels.

- Align Ceiling front panel with the feature on the vehicle in the front, insert the front of the panel between the headliner and the roof, and align the light opening to the light on the ceiling.
- Align the outside holes at the center of the panel with the holes in the ceiling cross bows and install hardware (A) on each side; this will align the panel with the ceiling for both the front and back panels.
- Push the panel against the ceiling and install hardware (A), in the holes provided starting from the front working your way towards the rear.

**Installation completed**



**VEHICLE IS UPSIDE DOWN**

## Ceiling Sills Installation

VEHICLE IS UPSIDE DOWN

PASSENGER SIDE

WALL

ITEM 9  
CEILING SILL 2

FRONT

ITEM 10  
CEILING SILL 1

CEILING  
PANEL

C

REAR

**7:** Assemble Item 9 and item 10 together with the Item 11, Sill Joining Plate (SHOWN BELOW), with hardware (C) in the holes provided.

- Install the Sill assemblies on the Driver side as well as on the Passenger side using hardware (C) in the holes provided on the Sills.
- First, Install the Sill assembly with hardware (C) on the wall, afterwards install hardware (C) only on the roof cross bows aligned with the retainers holding the ceiling panels.

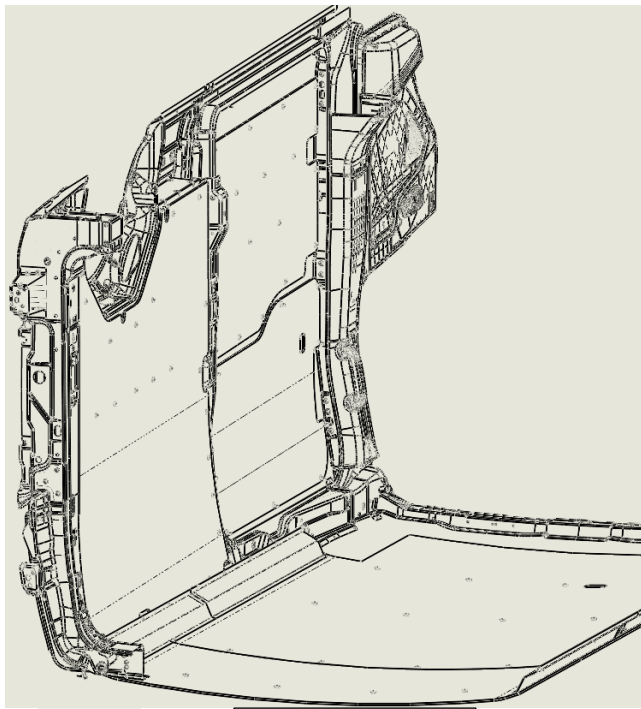
ITEM 11 SILL JOINING PLATE



## Ceiling Sills Installation

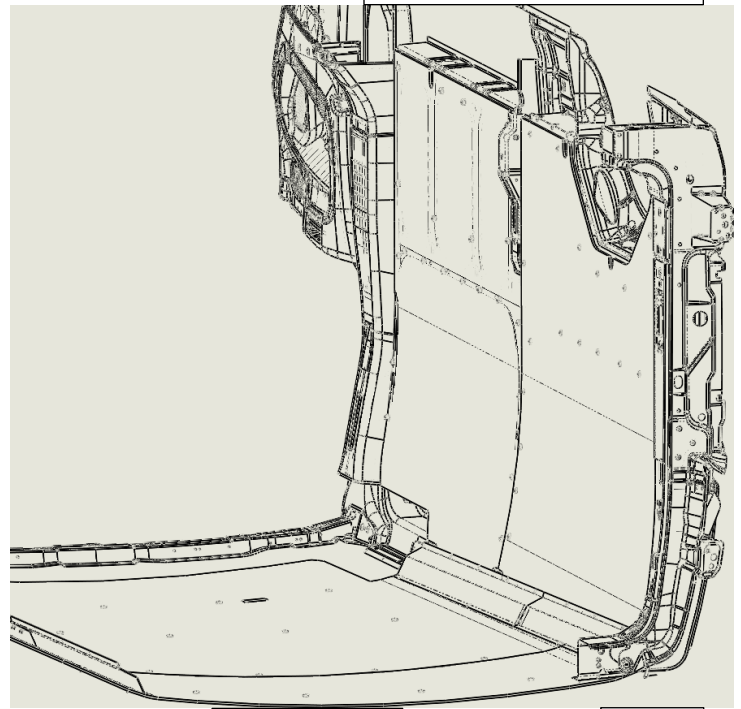
VEHICLE IS UPSIDE DOWN

Installation completed



REAR

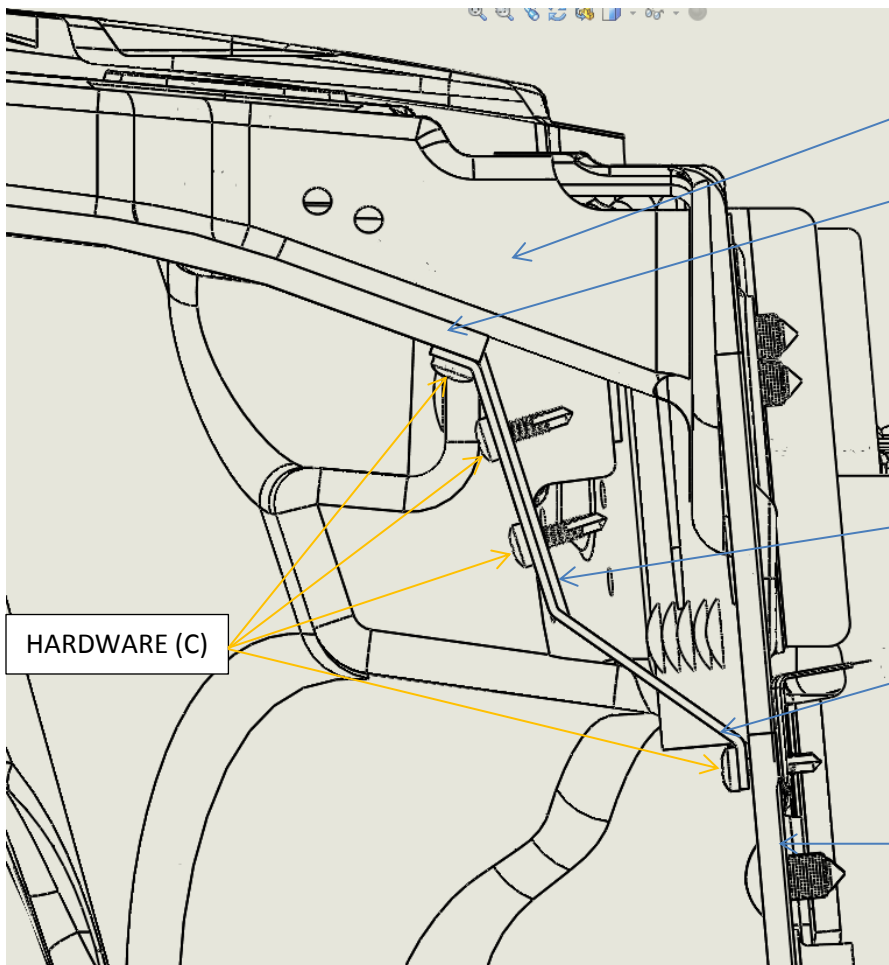
PASSENGER SIDE



DRIVER SIDE

REAR

## Ceiling Sills Installation Details



ROOF CROSSBOW

CEILING PANEL

ITEM 11

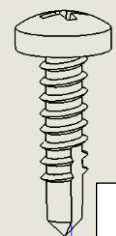
SILL JOINING PLATE

ITEM 9 & 10

CEILING SILL 1&2

WALL PANEL

HARDWARE (C)



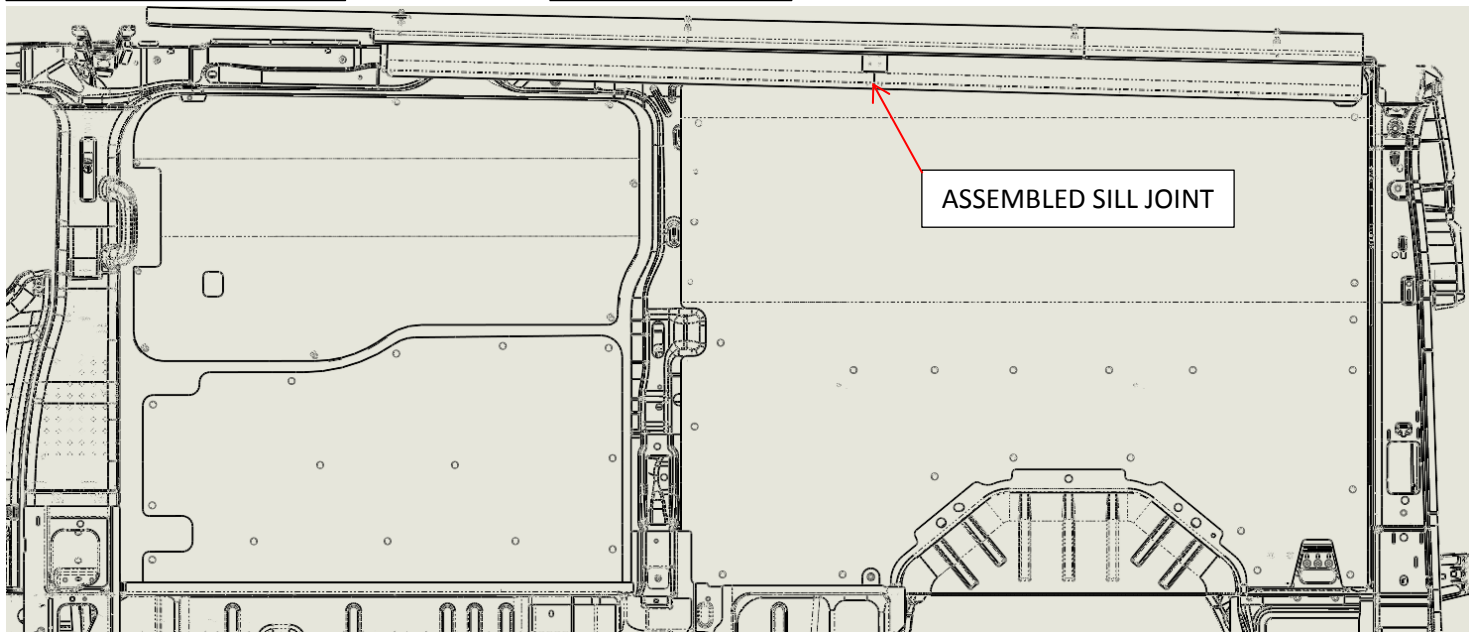
C



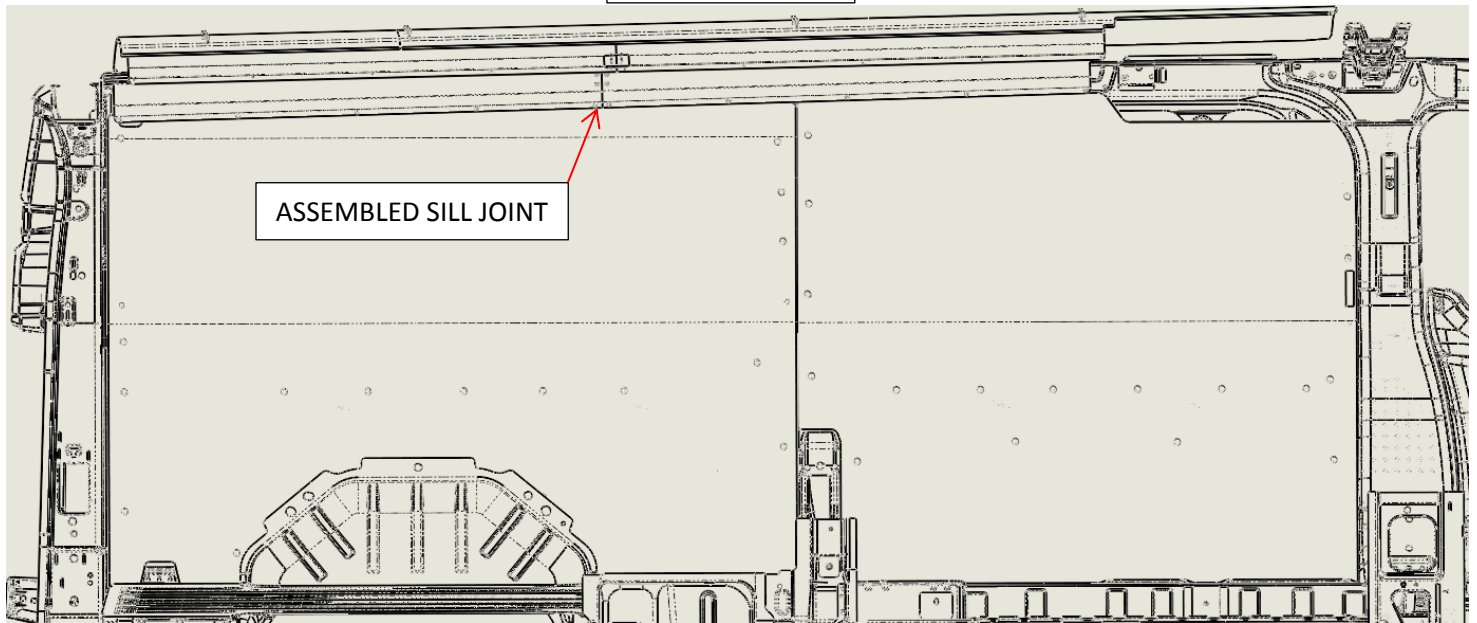
## Ceiling Sills Installation

Installation completed

PASSENGER SIDE

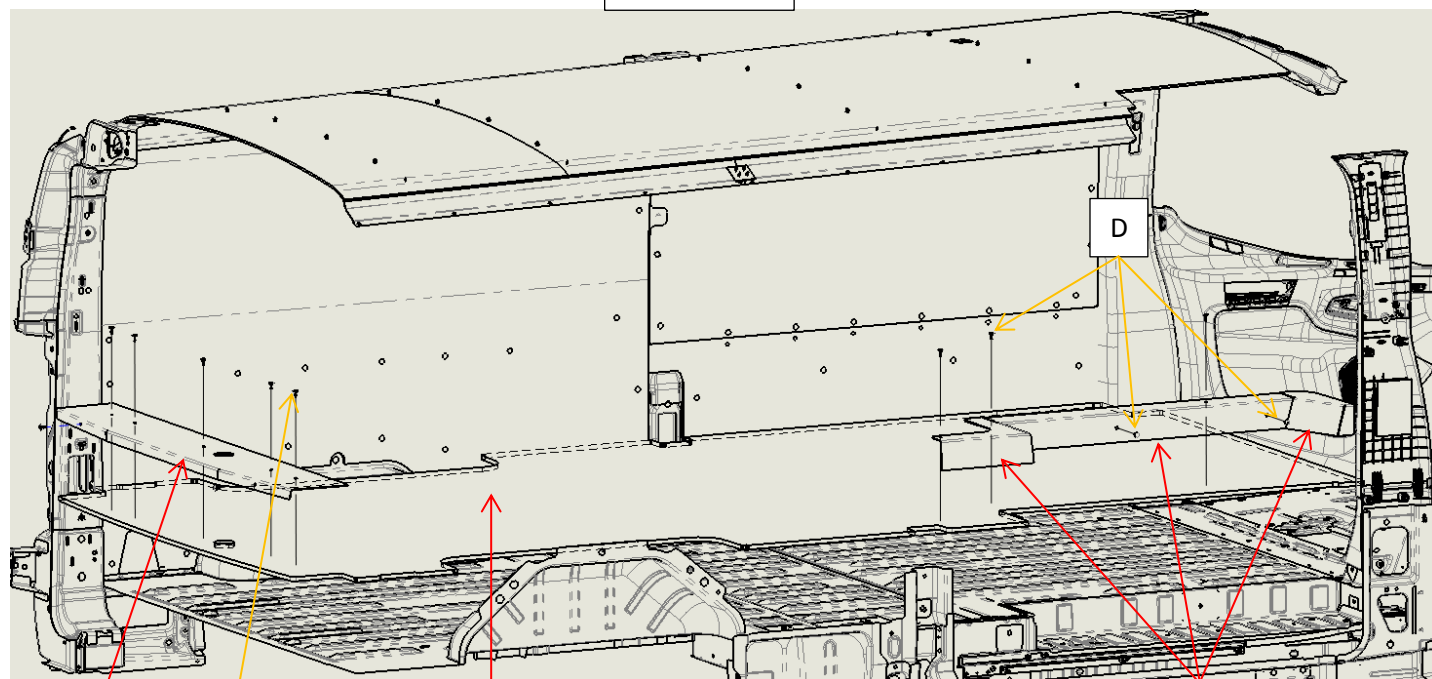


DRIVER SIDE



## Floor and Floor Sill Installation

DRIVER SIDE



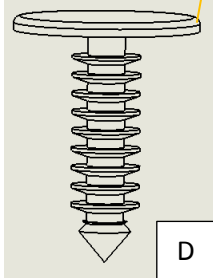
ITEM 20  
FLOOR SILL –  
REAR DOOR

ITEM 16  
FLOOR

ITEM 17, 18, 19  
FLOOR SILL –  
SLIDING DOOR

**8:** Install Items 16, FLOOR and Items 17, 18, 19, 20 FLOOR SILLS.

- Install floor inside the vehicle.
- Align the floor sills in their proper location with the floor edges and install hardware (D), in the holes provided, if there are no holes drill 6mm holes for each hardware (D).



D

Installation completed

