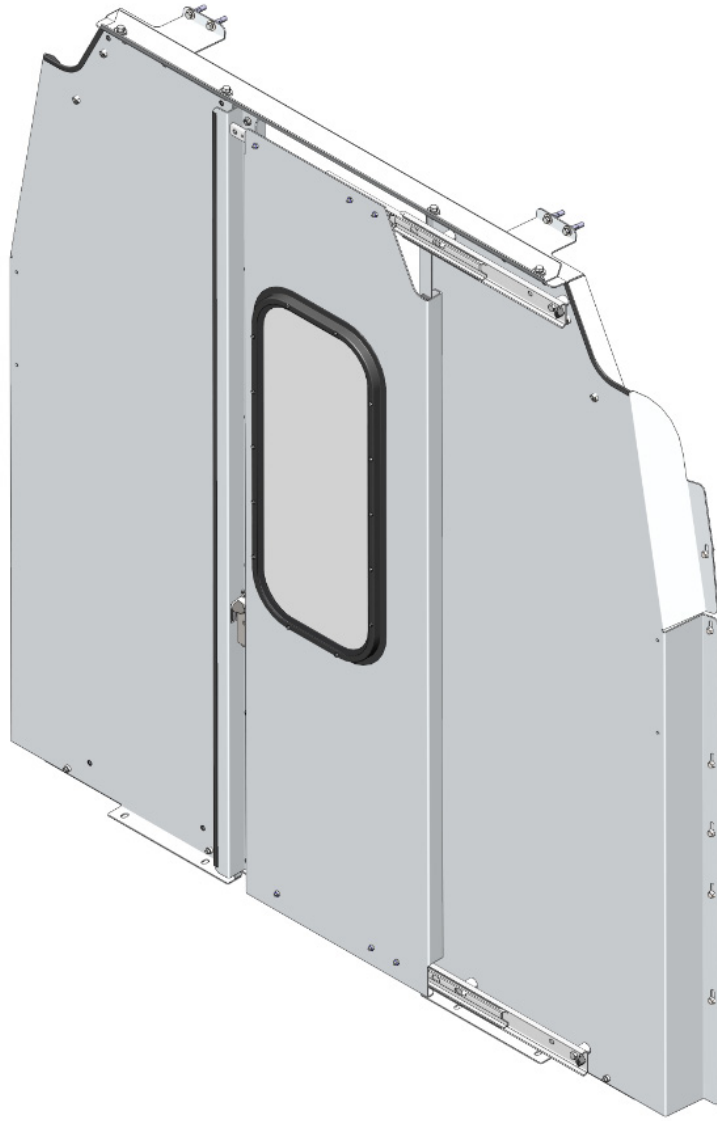


INSTALLATION GUIDE



3068-FTM STRAIGHT PARTITION

Transit Partition (Sliding Door, Aluminum)



QUICK START GUIDE

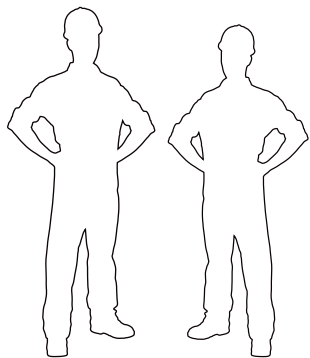
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REQUIRED ITEMS



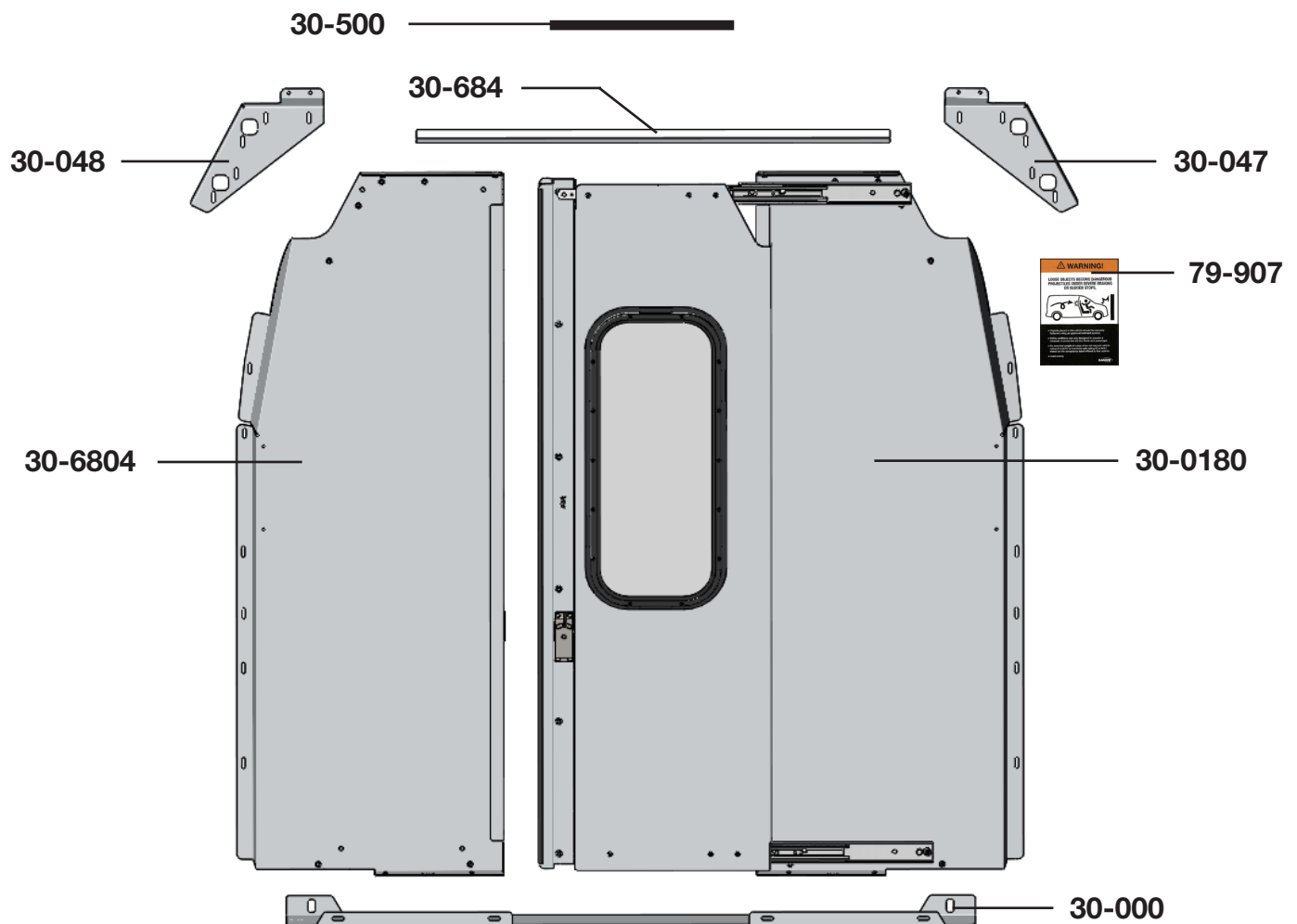
**2
PERSONS**

- ❑ Cordless Impact
- ❑ Cordless Drill
- ❑ Cutter
- ❑ Mallet
- ❑ Marker
- ❑ Plusnut Tool
- ❑ Socket Wrench
- ❑ Tape Measure
- ❑ 3/8" Drill Bit
- ❑ 7/16" Socket
- ❑ 9/16" Wrench
- ❑ 1/2" Socket
- ❑ 10mm Socket
- ❑ 13mm Socket

PHASE 1 – ASSEMBLY

1.1 SETUP

1.1.1 Unpack components; compare with the bill of materials.

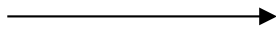


1.1.2 Verify all parts are present.

Item No.	Description	Qty.
30-000	Floor Bracket	1
30-047	Passenger Side Ceiling Bracket	1
30-048	Driver Side Ceiling Bracket	1
30-500	Edge Trim (QTY in Inches)	18
30-684	Top Alignment Bar	1
79-907	Warning Label	1
30-0180	Passenger Side Panel w/ Sliding Door	1
30-6804	Driver Side Panel	1
94-3026	Assembly Fastener Bag	1
96-3010	Installation Fastener Bag	1

1.1.3 Identify the **Assembly** and **Installation** fastener bags.

Assembly Fastener Bag



Hardware Assembly

16x  **# 90-204** Hex Bolt
5/16"-18 x 3/4"
GR-5 ZINC

16x  **# 98-116** Flat Washer
5/16", 7/8" OD
ZINC

16x  **# 98-122** Lock Washer
Regular 5/16"
ZINC

16x



#90-204 Hex Bolt 5/16" x 3/4"

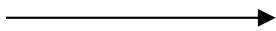


#98-122 Lock Washer



#98-116 Flat Washer

Installation Fastener Bag



Hardware Assembly

10x  **# 90-118** Hex Bolt
1/4"-20 x 1-1/4"
GR-5 ZINC

6x  **# 90-971** Hex Bolt
Serrated Bolt Type 23
M6-1.00 x 20mm BO

10x  **# 94-130** Plusnut .250

10x  **# 98-112** Flat Washer
1/4", 3/4" OD
ZINC

10x  **# 98-118** Lock Washer
Regular 1/4"
ZINC

2x  **# 98-141** Square Flat Washer
0.438" ID, x 1.000" SQUARE

10x



#90-118 Hex Bolt 1/4" x 1-1/4"



#98-118 Lock Washer



#98-112 Flat Washer



#94-130 Plusnut .250

6x



#90-971 Hex Bolt M6-1.0 x 20mm

2x

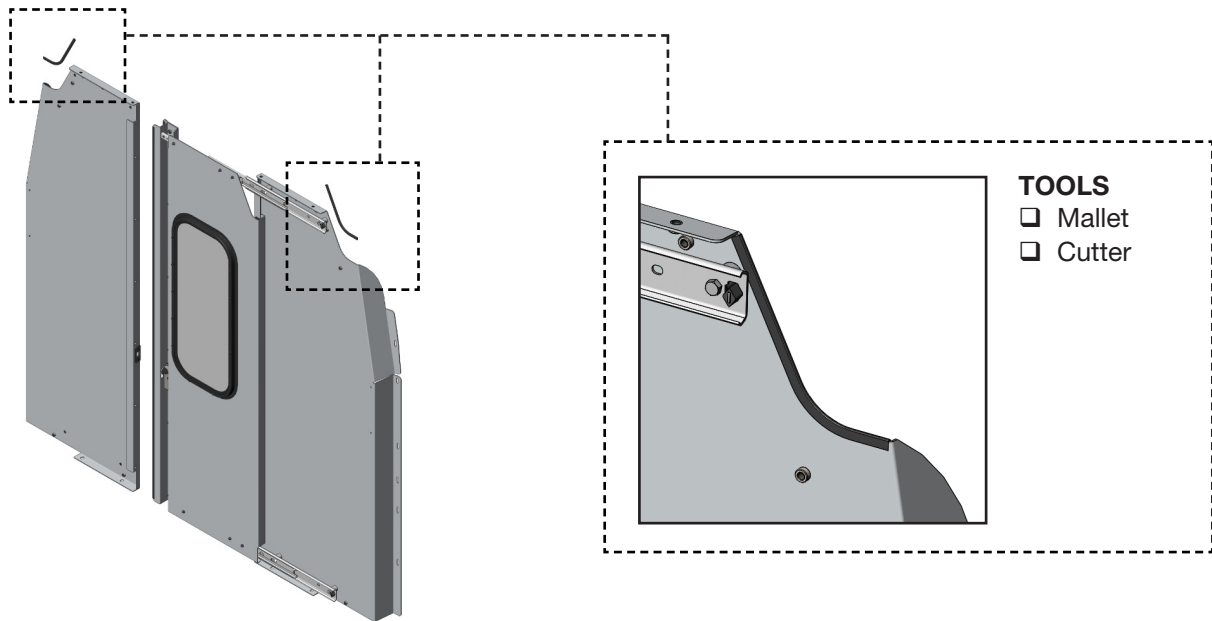


#98-141 Square Flat Washer

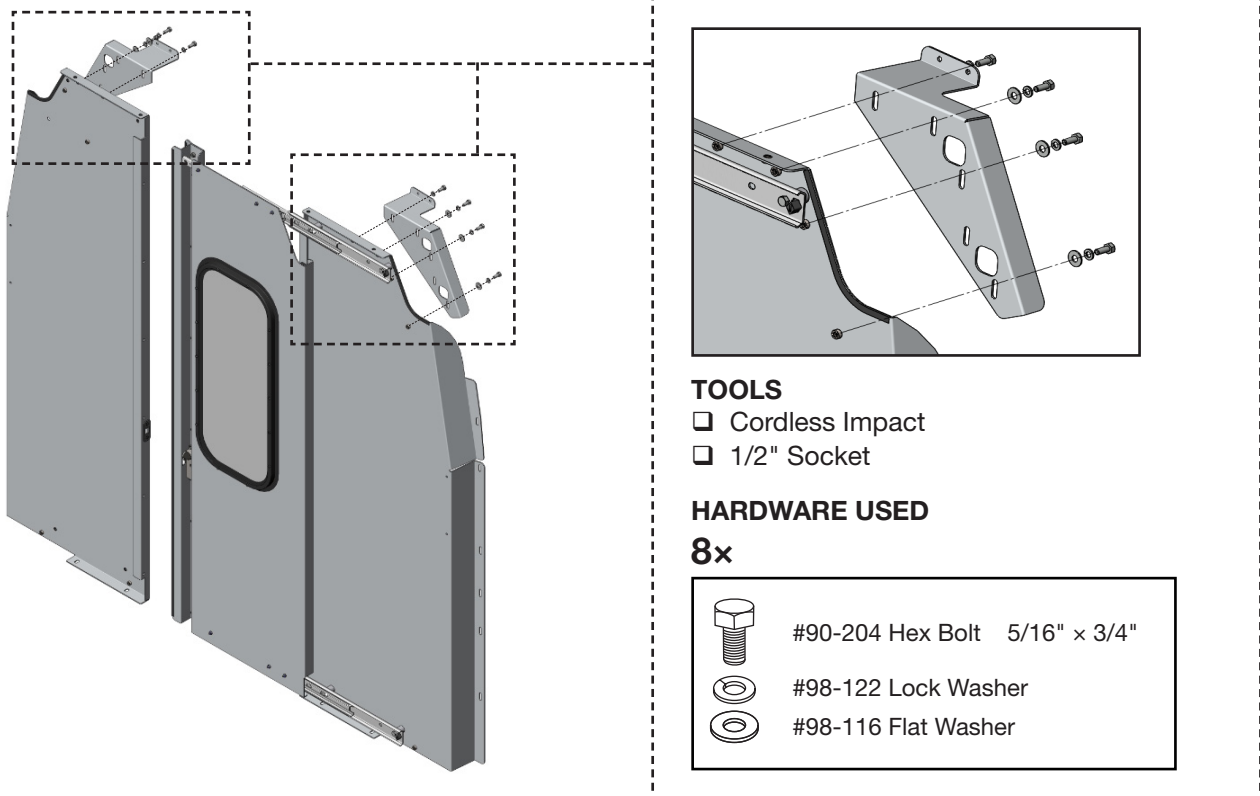
PHASE 1 – ASSEMBLY

1.2 PARTITION ASSEMBLY

1.2.1 Remove all the PVC from all the parts, then attach the edge trims on these locations.



1.2.2 Attach the driver side and passenger side ceiling brackets to the driver and passenger side panels.

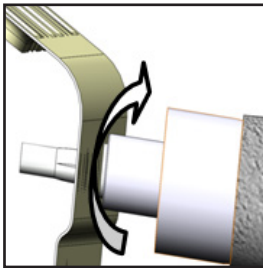


PHASE 2 – INSTALLATION

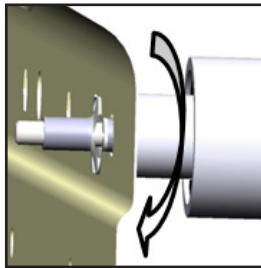
2.1 TIPS ON HOW TO ATTACH A PLUSNUT

2.1.1 Attach the plusnut using the plusnut gun.

TIPS: Put the plusnut on the plusnut gun, then attach the plusnut in the hole by turning the gun forward until the plusnut locks, then remove the gun by turning in reverse.



FORWARD

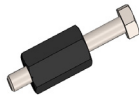


REVERSE

2.1.2 Attach the plusnut using the 6490 plusnut tool.

NOTE: The hardware used for the 6490 plusnut tool is not included in the fastener bag. The 6490 plusnut tool can be ordered separately upon demand at no charge.

6490



HARDWARE USED

-  Flat washer 1/4"
-  Flat washer 1/4" BS x 3/4" OD

TOOLS

- ☐ Cordless Impact
- ☐ 7/16" Socket
- ☐ 9/16" Wrench

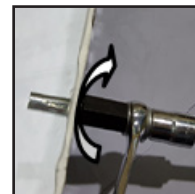
TIPS STEP 1:

Assemble the 6490 plusnut tool with the hardware needed, plusnut and the 9/16" wrench as shown.



TIPS STEP 2:

Attach the plusnut in the hole by turning the bolt forward using an impact with a 7/16" socket until the plusnut locks, then remove the bolt by turning the impact in reverse.



FORWARD

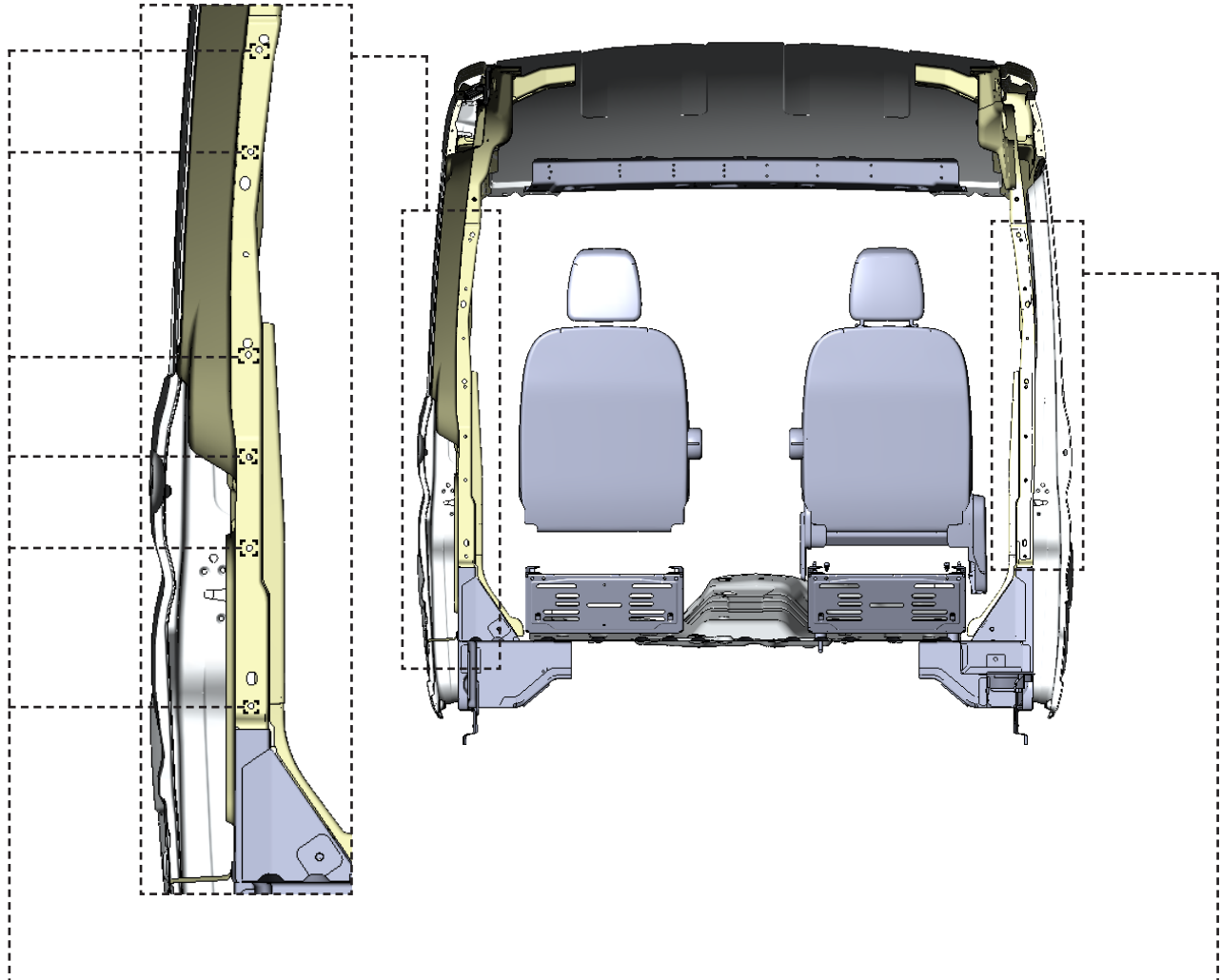


REVERSE

PHASE 2 – INSTALLATION

2.2 VEHICLE PREPARATION

2.2.1 Driver and passenger sides preparation.



Attach plusnuts on the six factory holes.



TOOLS

- Plusnut Tool

HARDWARE USED

6x



94-130
Plusnut .250

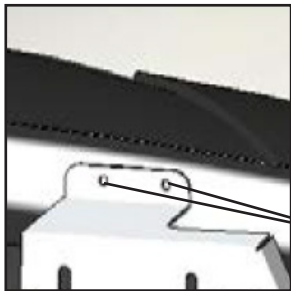
Remove the factory handle in the van.



TOOLS

- Cordless Impact
- 10mm Socket

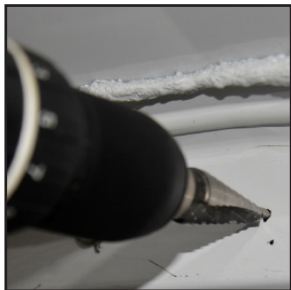
2.2.2 Ceiling preparation.



Lift the driver side panel and the sliding door inside the van and put them in place, then put 4 marks on the van through the holes of the driver and passenger side ceiling brackets.

TOOLS

- ☐ Marker



Lift the driver side panel and sliding door on the side, then drill the 4 marks using the 3/8" drill bit or step drill.

TOOLS

- ☐ Cordless Drill
- ☐ 3/8" Drill Bit or Step Drill



Attach plusnuts in the 4 holes.

TOOLS

- ☐ Plusnut Tool

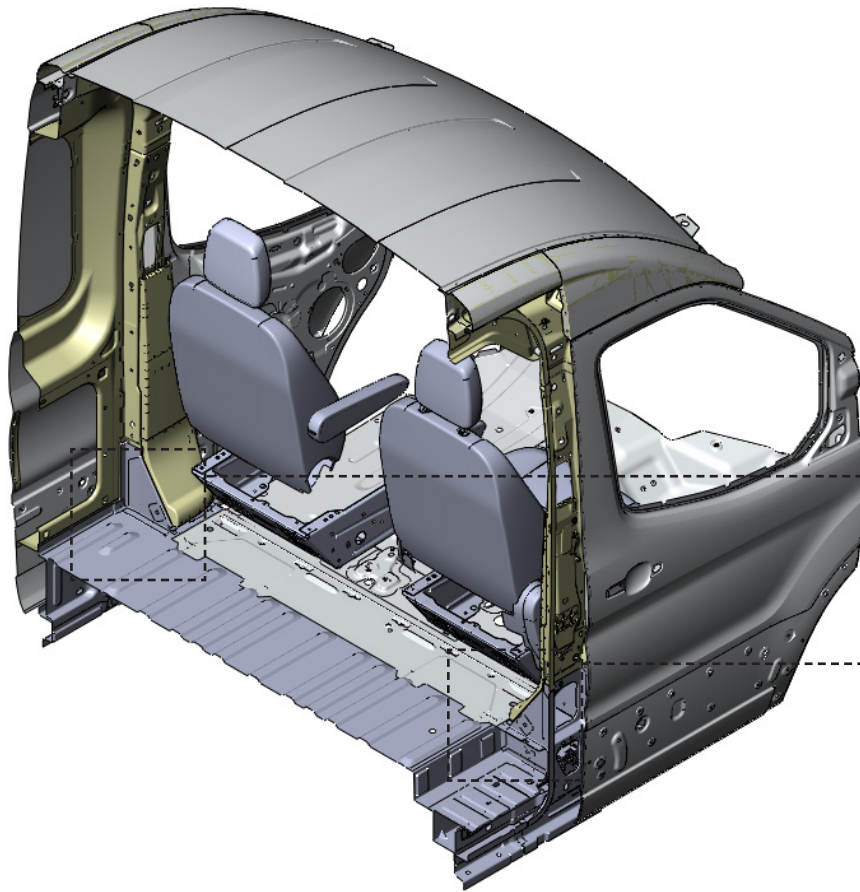
HARDWARE USED

4x



94-130
Plusnut .250

2.2.3 Floor preparation.



Remove the two D-rings in the floor, for re-use.

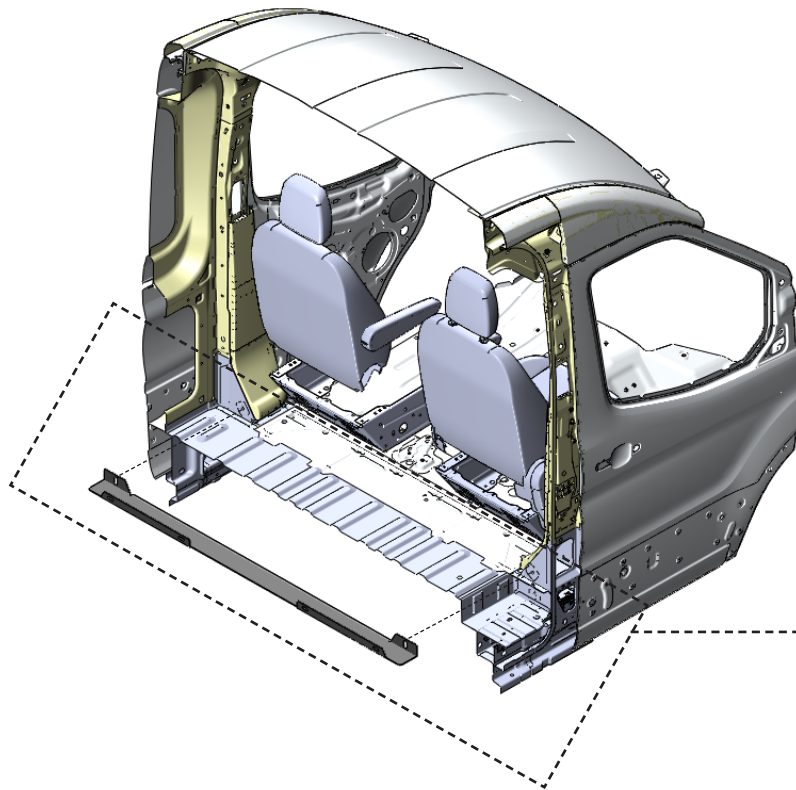
TOOLS

- ☐ Cordless Impact
- ☐ 13mm Socket

PHASE 2 – INSTALLATION

2.3 SLIDING DOOR PARTITION INSTALLATION

2.3.1 Floor bracket installation.



Attach the floor bracket to the floor re-using the 2 D-ring bolts with the addition of the square washers, in between the D-rings and floor bracket.

TOOLS

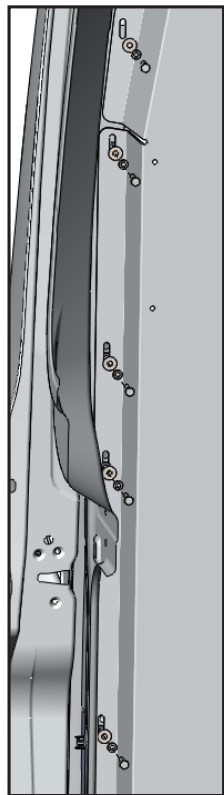
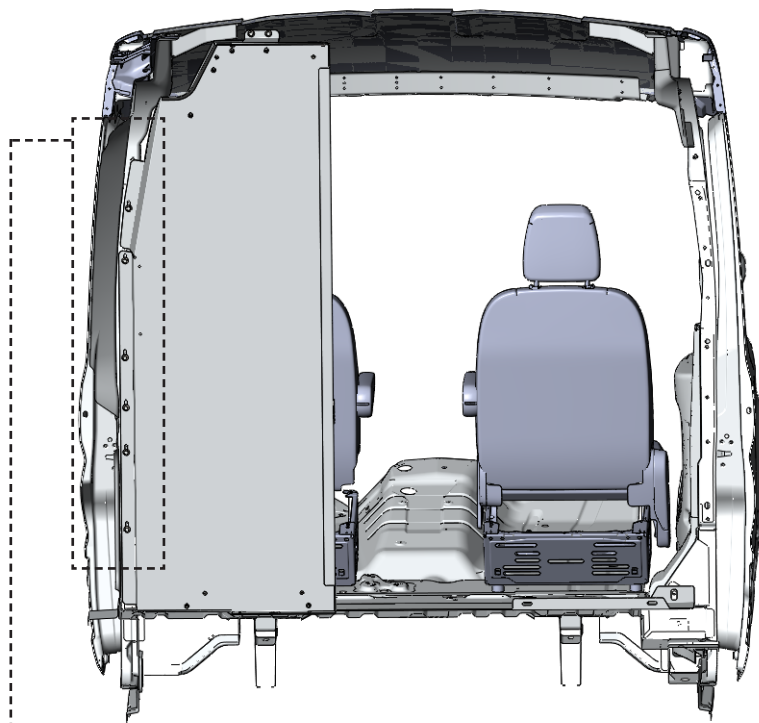
- ☐ Socket Wrench
- ☐ 13mm Socket

HARDWARE USED

2x



2.3.2 Attach the driver side panel to the van.



TOOLS

- ☐ Cordless Impact
- ☐ 7/16" Socket

HARDWARE USED

6x



#90-118 Hex Bolt 1/4" x 1-1/4"



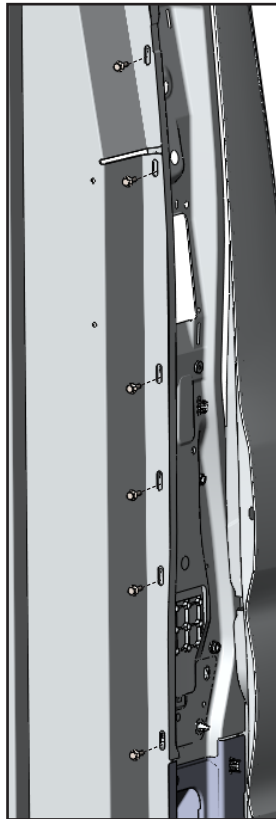
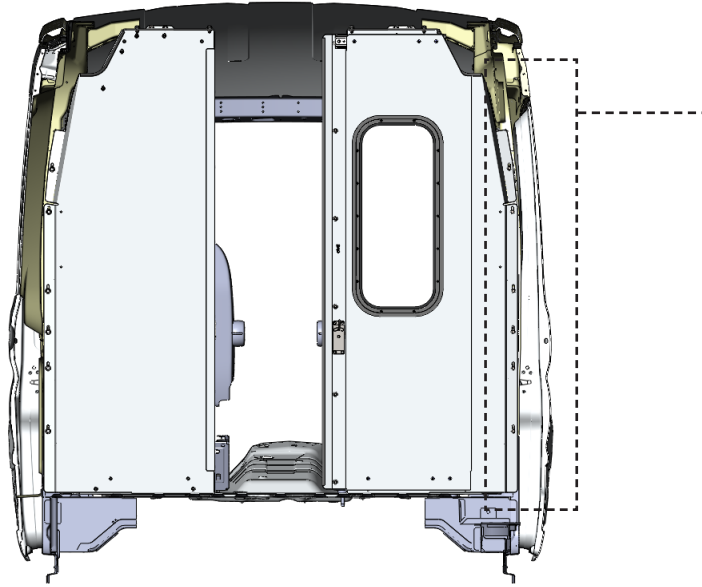
#98-118 Lock Washer



#98-112 Flat Washer

2.3.3 Attach the passenger side panel w/ sliding door to the van.

NOTE: To prevent breakage do not over tighten the bolt.



TOOLS

- ☐ Cordless Drill
- ☐ 10mm Socket

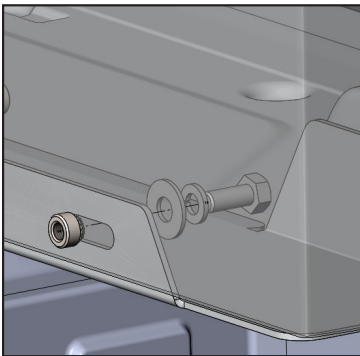
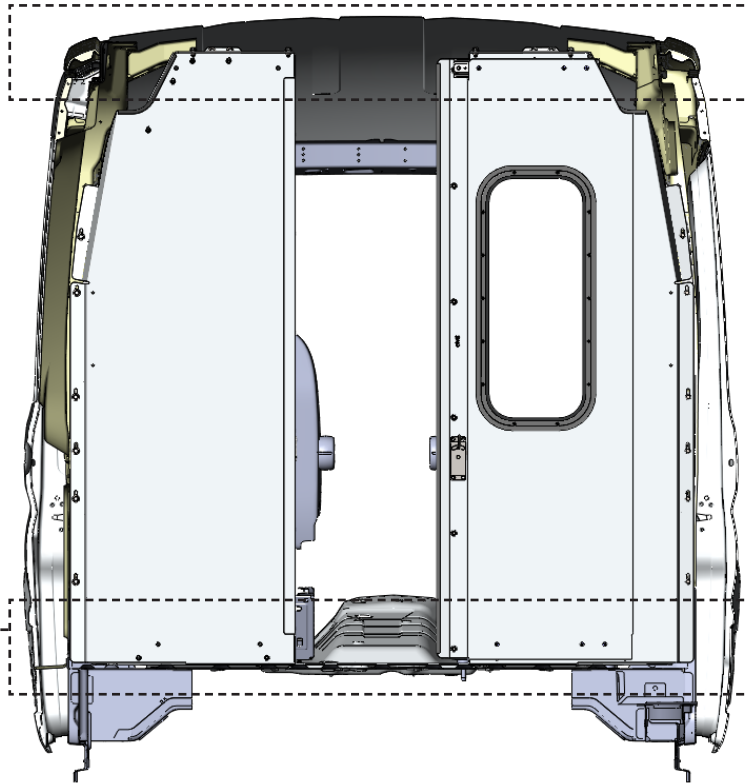
HARDWARE USED

6x



#90-971 Hex Bolt M6-1.0 × 20mm

2.3.4 Attach the driver and passenger side ceiling brackets to the van, then attach the driver and passenger side panels to the floor bracket.



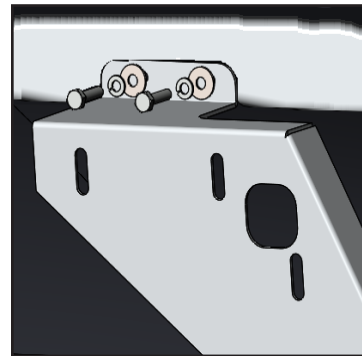
TOOLS

- ☐ Cordless Impact
- ☐ 1/2" Socket

HARDWARE USED

4x

- | | |
|---|-------------------------------|
|  | #90-204 Hex Bolt 5/16" x 3/4" |
|  | #98-122 Lock Washer |
|  | #98-116 Flat Washer |

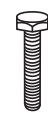


TOOLS

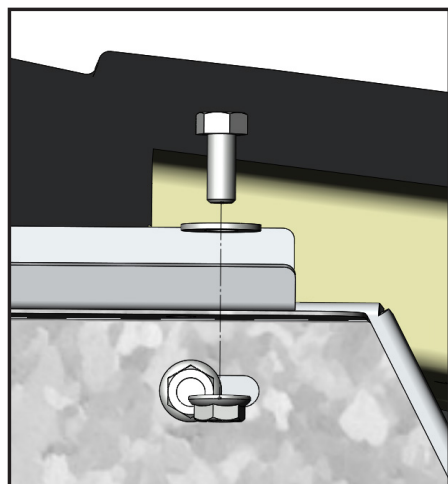
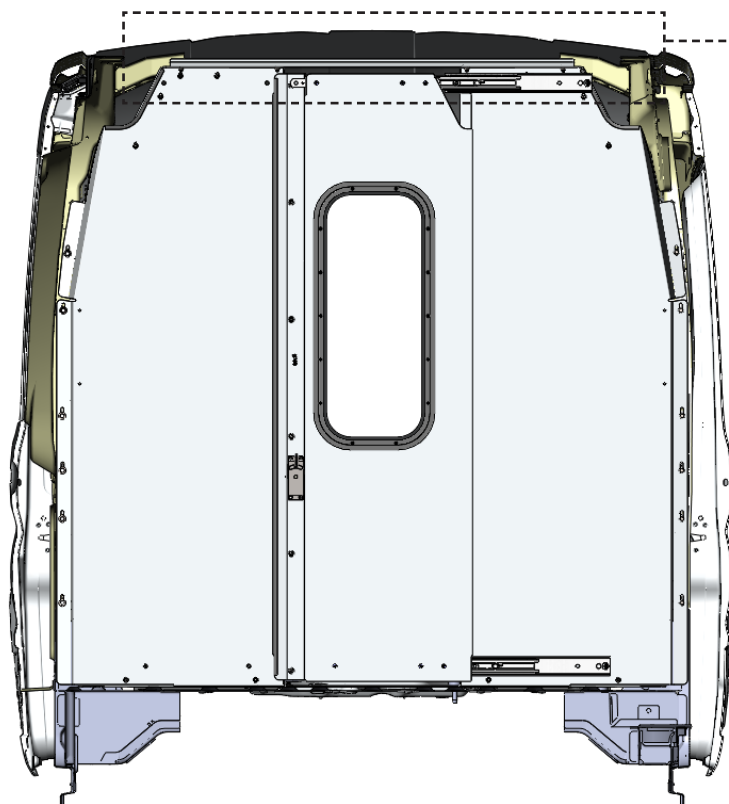
- ☐ Cordless Impact
- ☐ 1/2" Socket

HARDWARE USED

4x

- | | |
|---|--------------------------------|
|  | #90-118 Hex Bolt 1/4" x 1-1/4" |
|  | #98-118 Lock Washer |
|  | #98-112 Flat Washer |

2.3.5 Attach the top alignment bar on the driver and passenger side panels.



TOOLS

- ☐ Cordless Impact
- ☐ 1/2" Socket

HARDWARE USED

4x



#90-204 Hex Bolt 5/16" x 3/4"

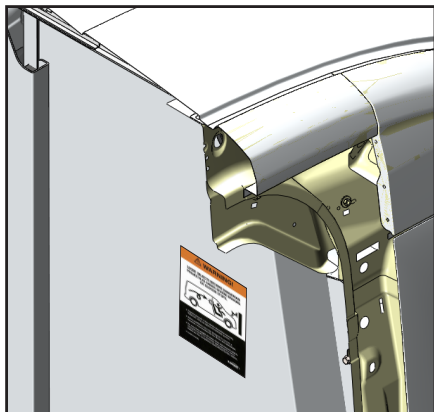
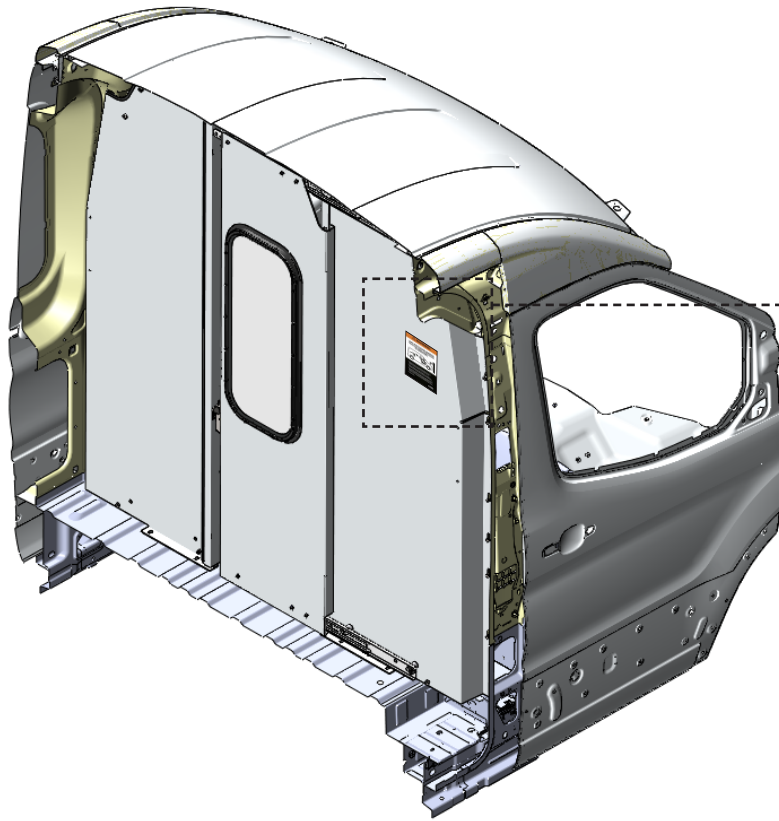


#98-122 Lock Washer

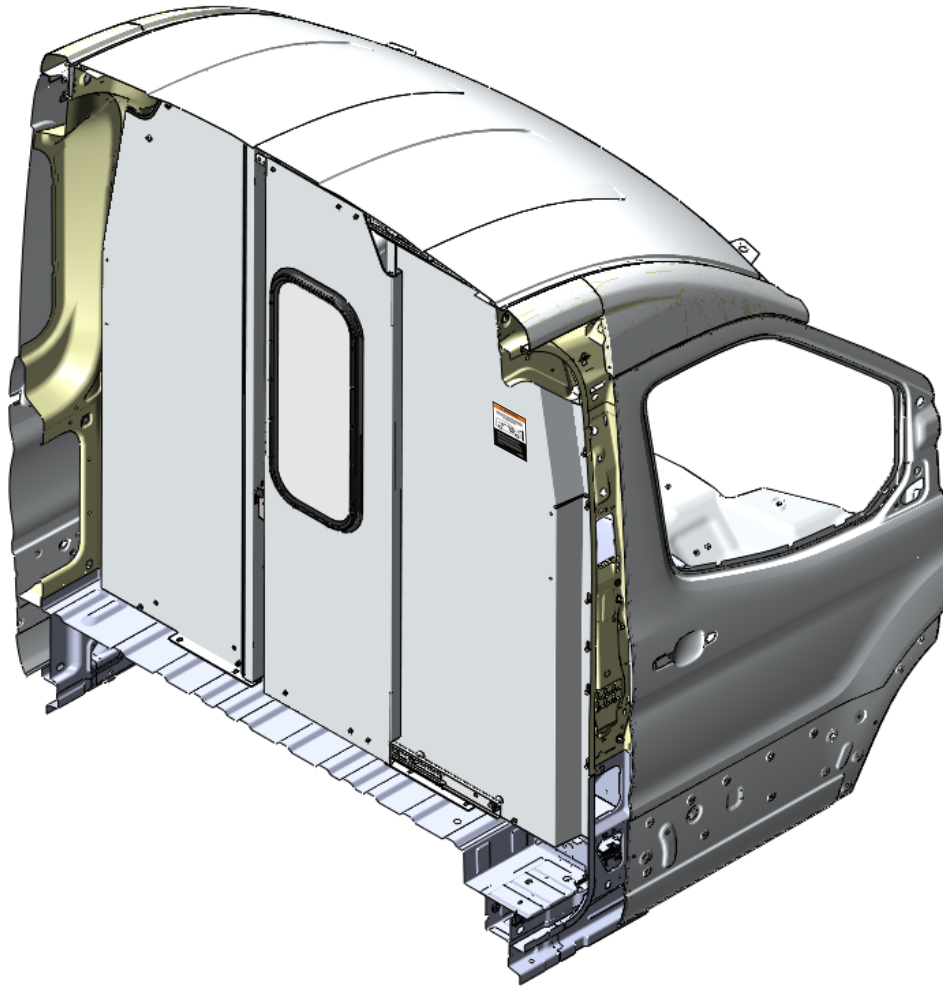


#98-116 Flat Washer

2.3.6 Apply the warning label on the passenger side panel.



NOTE: Put the warning label in a place where it's easy to see.



**“Congratulations, you have successfully installed your
Sliding Door Partition!”**

Thank you for doing business with us.”

